

# SPECIFICATION

SPEC. No. A-High-d

D A T E : Aug , 2018

To

## Non-Controlled Copy

CUSTOMER'S PRODUCT NAME

TDK'S PRODUCT NAME

Multilayer Ceramic Chip Capacitors  
High Voltage Series  
Bulk and Tape packaging 【RoHS compliant】  
CGA6,CGA7,CGA8,CGA9 Type  
C0G,X7R Characteristics

Please return this specification to TDK representatives with your signature.  
If orders are placed without returned specification, please allow us to judge that specification is accepted by your side.

## RECEIPT CONFIRMATION

DATE:                      YEAR                      MONTH                      DAY

Test conditions in this specification based on AEC-Q200 for automotive application.

TDK Corporation

Sales

Electronic Components

Sales & Marketing Group

Engineering

Electronic Components Business Company

Ceramic Capacitors Business Group

APPROVED	Person in charge

APPROVED	CHECKED	Person in charge

**Catalog Number Construction**

CGA • 8 • M • 1 • X7R • 3A • 103 • K • 200 • K • A

**Series Name**

**Dimensions L x W (mm)**

Code	Length	Width	Terminal
6	3.20 ± 0.40	2.50 ± 0.30	0.20 min.
7	4.50 ± 0.40	2.00 ± 0.30	0.20 min.
8	4.50 ± 0.40	3.20 ± 0.40	0.20 min.
9	5.70 ± 0.40	5.00 ± 0.40	0.20 min.

**Thickness T Code (mm)**

Code	Thickness	Code	Thickness
F	0.85 mm	M	2.00 mm
G	1.10 mm	N	2.30 mm
K	1.30 mm	P	2.50 mm
L	1.60 mm	Q	2.80 mm

**Voltage Condition for Life Test**

Symbol	Condition
1	1 × R.V.

**Temperature Characteristics**

Temperature Characteristics	Temperature Coefficient or Capacitance Change	Temperature Range
C0G	0±30 ppm/°C	-55 to +125°C
X7R	±15%	-55 to +125°C

**Rated Voltage (DC)**

Code	Voltage (DC)
3A	1,000V
3D	2,000V
3F	3,000V

**Nominal Capacitance (pF)**

The capacitance is expressed in three digit codes and in units of pico Farads (pF). The first and second digits identify the first and second significant figures of the capacitance. The third digit identifies the multiplier.

Ex. 100=10pF; 101=100pF; 333=33,000pF

**Capacitance Tolerance**

Code	Tolerance
F	± 1pF
J	± 5%
K	± 10%
M	± 20%

**Nominal Thickness**

Code	Thickness	Code	Thickness	Code	Thickness
085	0.85 mm	160	1.60 mm	250	2.50 mm
110	1.10 mm	200	2.00 mm	280	2.80 mm
130	1.30 mm	230	2.30 mm		

**Packaging Style**

Code	Style
A	178 mm Reel, 4 mm Pitch
K	178 mm Reel, 8 mm Pitch

**Special Reserved Code**

Code	Description
A, C	TDK Internal Code

1. SCOPE

This specification is applicable to chip type multilayer ceramic capacitors with a priority over the other relevant specifications.

Production places defined in this specification shall be TDK Corporation Japan, TDK(Suzhou)Co.,Ltd and TDK Components U.S.A. Inc.

EXPLANATORY NOTE:

This specification warrants the quality of the ceramic chip capacitor. Capacitors should be evaluated or confirmed a state of mounted on your product.

If the use of capacitors goes beyond the bounds of this specification, we can not afford to guarantee.

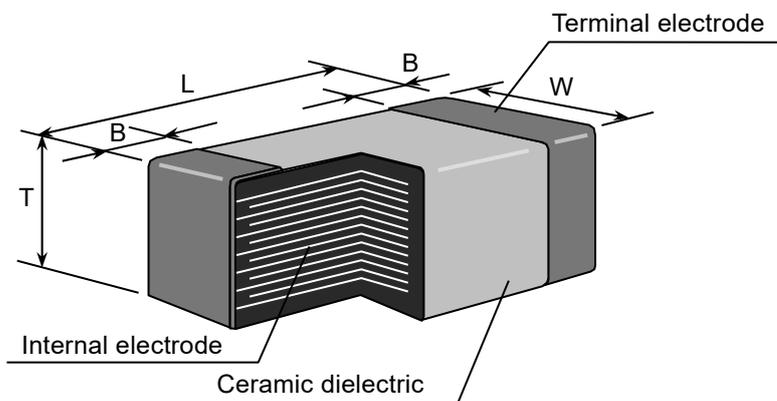
2. CODE CONSTRUCTION

(Example)	CGA	6	M	1	C0G	3 A	102	J	T	OOOO
	<u>CGA</u>	<u>8</u>	<u>K</u>	<u>1</u>	<u>X7R</u>	<u>3 D</u>	<u>222</u>	<u>M</u>	<u>T</u>	<u>OOOO</u>
	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)

(1) Series

Symbol	Series
CGA	For automotive application

(2) Type



Case size Symbol	Type (EIA style)	Dimensions (Unit : mm)			
		L	W	T	B
6	CGA6 (CC1210)	3.20±0.40	2.50±0.30	2.00±0.20	0.20 min.
				2.50±0.30	
7	CGA7 (CC1808)	4.50±0.40	2.00±0.20	0.85±0.15	0.20 min.
				1.10±0.20	
				1.30±0.20	
				1.60±0.20	
8	CGA8 (CC1812)	4.50±0.40	3.20±0.40	1.30±0.20	0.20 min.
				1.60±0.20	
				2.00±0.20	
9	CGA9 (CC2220)	5.70±0.40	5.00±0.40	2.50±0.30	0.20 min.
				2.80±0.30	

\*As for each item, please refer to the table A in the end of the specification.

(3) Thickness

Thickness	Dimension(mm)	Thickness	Dimension(mm)
F	0.85	M	2.00
G	1.10	P	2.50
K	1.30	Q	2.80
L	1.60		

(4) Voltage condition in the life test

\* Details are shown in table1 No.16 at 8.PERFORMANCE.

Sign	Condition
1	Rated Voltage

(5) Temperature Characteristics

\* Details are shown in table 1 No.6 and No.7 at 8.PERFORMANCE.

(6) Rated Voltage

Symbol	Rated Voltage
3 A	DC 1kV
3 D	DC 2kV
3 F	DC 3kV

(7) Rated Capacitance

Stated in three digits and in units of pico farads (pF).  
The first and second digits identify the first and second significant figures of the capacitance, the third digit identifies the multiplier.

(Example)

Symbol	Rated Capacitance
101	100 pF
222	2,200 pF

(8) Capacitance tolerance

Symbol	Tolerance	Capacitance
F	± 1 pF	10pF
J	± 5 %	Over 10pF
K	± 10 %	
M	± 20 %	

(9) Packaging

Symbol	Packaging
B	Bulk
T	Taping

(10) TDK internal code

### 3. RATED CAPACITANCE AND TOLERANCE

#### 3.1 Standard combination of rated capacitance and tolerances

Class	Temperature Characteristics	Capacitance tolerance		Rated capacitance
1	C0G	10pF	F ( $\pm 1$ pF)	10
		Over 10pF	K ( $\pm 10$ %)	E – 12 series
2	X7R	K ( $\pm 10$ %) M ( $\pm 20$ %)		E – 3 series

#### 3.2 Capacitance Step in E series

E series	Capacitance Step											
E- 3	1.0				2.2				4.7			
E-12	1.0	1.2	1.5	1.8	2.2	2.7	3.3	3.9	4.7	5.6	6.8	8.2

### 4. OPERATING TEMPERATURE RANGE

T.C.	Min. operating Temperature	Max. operating Temperature	Reference Temperature
C0G	-55°C	125°C	25°C
X7R	-55°C	125°C	25°C

### 5. STORING CONDITION AND TERM

5 to 40°C at 20 to 70%RH  
6 months Max. upon receipt.

### 6. P.C. BOARD

This specification not applicable to Aluminum or some other substrate for such application, please state so and inquire separate specification.

### 7. INDUSTRIAL WASTE DISPOSAL

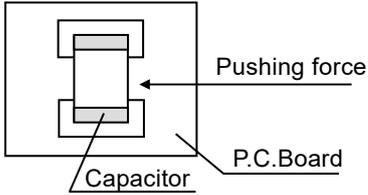
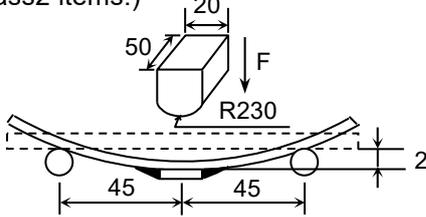
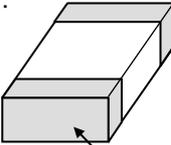
Dispose this product as industrial waste in accordance with the Industrial Waste Law.

8. PERFORMANCE

table 1

No.	Item	Performance	Test or inspection method												
1	External Appearance	No defects which may affect performance.	Inspect with magnifying glass (3×).												
2	Insulation Resistance	10,000MΩ min.	Apply 500V DC for 60s.												
3	Voltage Proof	Withstand test voltage without insulation breakdown or other damage.	1.2 times of rated voltage Above DC voltage shall be applied for 1s. Charge / discharge current shall not exceed 50mA.												
4	Capacitance	Within the specified tolerance.	<p>《Class 1》</p> <table border="1"> <thead> <tr> <th>Capacitance</th> <th>Measuring frequency</th> <th>Measuring voltage</th> </tr> </thead> <tbody> <tr> <td>1000pF and under</td> <td>1MHz±10%</td> <td rowspan="2">0.5~5 Vrms.</td> </tr> <tr> <td>Over 1000pF</td> <td>1kHz±10%</td> </tr> </tbody> </table> <p>《Class 2》</p> <table border="1"> <thead> <tr> <th>Measuring frequency</th> <th>Measuring voltage</th> </tr> </thead> <tbody> <tr> <td>1kHz±10%</td> <td>1.0±0.2Vrms</td> </tr> </tbody> </table>	Capacitance	Measuring frequency	Measuring voltage	1000pF and under	1MHz±10%	0.5~5 Vrms.	Over 1000pF	1kHz±10%	Measuring frequency	Measuring voltage	1kHz±10%	1.0±0.2Vrms
Capacitance	Measuring frequency	Measuring voltage													
1000pF and under	1MHz±10%	0.5~5 Vrms.													
Over 1000pF	1kHz±10%														
Measuring frequency	Measuring voltage														
1kHz±10%	1.0±0.2Vrms														
5	Q (Class1) Dissipation Factor (Class2)	Please refer to the table A in the end of the specification.	See No.4 in this table for measuring condition.												
6	Temperature Characteristics of Capacitance (Class1)	<table border="1"> <thead> <tr> <th>T.C.</th> <th>Temperature Coefficient (ppm/°C)</th> </tr> </thead> <tbody> <tr> <td>COG</td> <td>0 ± 30</td> </tr> </tbody> </table> <p>Capacitance drift within ± 0.2% or ± 0.05pF, whichever larger.</p>	T.C.	Temperature Coefficient (ppm/°C)	COG	0 ± 30	<p>Temperature coefficient shall be calculated based on values at 25°C and 85°C temperature.</p> <p>Measuring temperature below 25°C shall be -10°C and -25°C.</p>								
T.C.	Temperature Coefficient (ppm/°C)														
COG	0 ± 30														
7	Temperature Characteristics of Capacitance (Class2)	<p>Capacitance Change (%)</p> <p>No voltage applied</p> <p>X7R : ± 15</p>	<p>Capacitance shall be measured by the steps shown in the following table after thermal equilibrium is obtained for each step.</p> <p>ΔC be calculated ref. STEP3 reading</p> <table border="1"> <thead> <tr> <th>Step</th> <th>Temperature(°C)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>25 ± 2</td> </tr> <tr> <td>2</td> <td>-55 ± 2</td> </tr> <tr> <td>3</td> <td>25 ± 2</td> </tr> <tr> <td>4</td> <td>125 ± 2</td> </tr> </tbody> </table> <p>As for measuring voltage, please refer to the table A.</p>	Step	Temperature(°C)	1	25 ± 2	2	-55 ± 2	3	25 ± 2	4	125 ± 2		
Step	Temperature(°C)														
1	25 ± 2														
2	-55 ± 2														
3	25 ± 2														
4	125 ± 2														

(continued)

No.	Item	Performance	Test or inspection method
8	Robustness of Terminations	No sign of termination coming off, breakage of ceramic, or other abnormal signs.	<p>Reflow solder the capacitors on a P.C.Board shown in Appendix 2 and apply a pushing force of 17.7N with <math>10 \pm 1</math>s.</p> 
9	Bending	No mechanical damage.	<p>Reflow solder the capacitors on a P.C.Board shown in Appendix 1 and bend it for 2mm. (1mm is applied for 1.30mm or thinner thickness of Class2 items.)</p>  <p style="text-align: right;">(Unit : mm)</p>
10	Solderability	<p>New solder to cover over 75% of termination.            25% may have pin holes or rough spots but not concentrated in one spot.            Ceramic surface of A sections shall not be exposed due to melting or shifting of termination material.</p>  <p style="text-align: center;">A section</p>	<p>Completely soak both terminations in solder at the following conditions.</p> <p>Solder : Sn-3.0Ag-0.5Cu or Sn-37Pb            Temperature : <math>245 \pm 5^\circ\text{C}</math>(Sn-3.0Ag-0.5Cu)  <math>235 \pm 5^\circ\text{C}</math>(Sn-37Pb)            Soaking time : <math>3 \pm 0.3</math>s(Sn-3.0Ag-0.5Cu)  <math>2 \pm 0.2</math>s(Sn-37Pb)</p> <p>Flux: Isopropyl alcohol (JIS K 8839)            Rosin (JIS K 5902) 25% solid solution.</p>

(continued)

No.	Item		Performance	Test or inspection method		
11	Resistance to solder heat	External appearance	No cracks are allowed and terminations shall be covered at least 60% with new solder.	<p>Completely soak both terminations in solder at the following conditions. 260±5°C for 10±1s.</p> <p>Preheating condition Temp.: 110 ~ 140°C Time : 30 ~ 60s.</p> <p>Solder : Sn-3.0Ag-0.5Cu or Sn-37Pb</p> <p>Flux : Isopropyl alcohol (JIS K 8839) Rosin (JIS K 5902) 25% solid solution.</p> <p>Leave the capacitors in ambient condition for 6 to 24h (Class1) or 24±2h (Class2) before measurement.</p>		
		Capacitance	Characteristics		Change from the value before test	
			Class1		C0G	± 2.5 %
			Class2		X7R	± 7.5 %
		Q (Class1)	Meet the initial spec.			
		D.F. (Class2)	Meet the initial spec.			
		Insulation Resistance	Meet the initial spec.			
Voltage proof	No insulation breakdown or other damage.					
12	Vibration	External appearance	No mechanical damage.	<p>Reflow solder the capacitors on a P.C.Board shown in Appendix 2 before testing.</p> <p>Vibrate the capacitors with following conditions. Applied force : 5G max. Frequency : 10~2,000Hz Duration : 20 min. Cycle : 12 cycles in each 3 mutually perpendicular directions.</p>		
		Capacitance	Characteristics		Change from the value before test	
			Class1		C0G	± 2.5 %
			Class2		X7R	± 7.5 %
		Q (Class1)	Meet the initial spec.			
D.F. (Class2)	Meet the initial spec.					

(continued)

No.	Item		Performance	Test or inspection method														
13	Temperature cycle	External appearance	No mechanical damage.	Reflow solder the capacitors on a P.C.Board shown in Appendix 2 before testing.  Expose the capacitors in the condition step1 through step 4 and repeat 1,000 times consecutively.  Leave the capacitors in ambient condition for 6 to 24h (Class 1) or 24±2h (Class 2) before measurement.														
		Capacitance	Characteristics		Change from the value before test													
			Class1		C0G	Please refer to the table A in the end of the specification.												
			Class2		X7R													
		Q (Class1)	Meet the initial spec.		<table border="1"> <thead> <tr> <th>Step</th> <th>Temperature(°C)</th> <th>Time (min.)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>-55 ± 3</td> <td>30 ± 3</td> </tr> <tr> <td>2</td> <td>Ambient Temp.</td> <td>2 ~ 5</td> </tr> <tr> <td>3</td> <td>125 ± 2</td> <td>30 ± 2</td> </tr> <tr> <td>4</td> <td>Ambient Temp.</td> <td>2 ~ 5</td> </tr> </tbody> </table>	Step	Temperature(°C)	Time (min.)	1	-55 ± 3	30 ± 3	2	Ambient Temp.	2 ~ 5	3	125 ± 2	30 ± 2	4
Step	Temperature(°C)	Time (min.)																
1	-55 ± 3	30 ± 3																
2	Ambient Temp.	2 ~ 5																
3	125 ± 2	30 ± 2																
4	Ambient Temp.	2 ~ 5																
D.F. (Class2)	Meet the initial spec.																	
Insulation Resistance	Meet the initial spec.																	
14	Moisture Resistance (Steady State)	External appearance	No mechanical damage.	Reflow solder the capacitors on a P.C.Board shown in Appendix 2 before testing.  Leave at temperature 40±2°C, 90 to 95%RH for 500 +24,0h.  Leave the capacitors in ambient condition for 6 to 24h (Class1) or 24±2h (Class2) before measurement.														
		Capacitance	Characteristics		Change from the value before test													
			Class1		C0G	Please refer to the table A in the end of the specification.												
			Class2		X7R													
		Q (Class1)	Capacitance		Q													
30pF and over	350 min.																	
10pF and over under 30pF	275+5/2×C min.																	
		C : Rated capacitance (pF)																
D.F. (Class2)	200% of initial spec. max.																	
Insulation Resistance	1,000MΩ min.																	

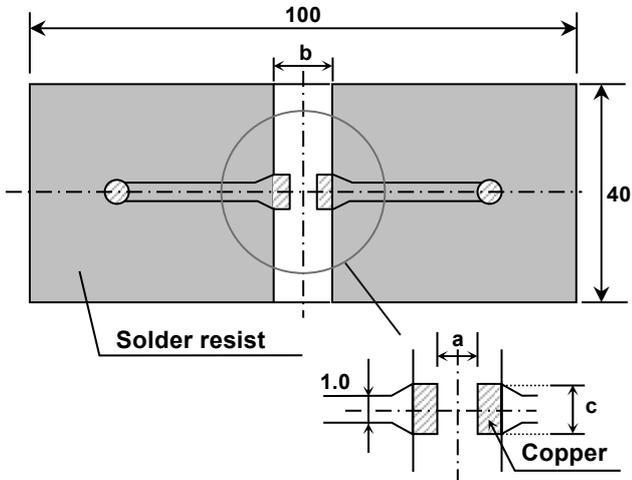
(continued)

No.	Item	Performance	Test or inspection method		
15	Moisture Resistance	External appearance	No mechanical damage.		
		Capacitance	Characteristics	Change from the value before test	
			Class1	C0G	Please refer to the table A in the end of the specification.
			Class2	X7R	
		Q (Class1)	Capacitance	Q	
			30pF and over	200 min.	
D.F. (Class2)	200% of initial spec. max.				
	Insulation Resistance	500MΩ min.			
16	Life	External appearance	No mechanical damage.		
		Capacitance	Characteristics	Change from the value before test	
			Class1	C0G	Please refer to the table A in the end of the specification.
			Class2	X7R	
		Q (Class1)	Capacitance	Q	
			30pF and over	350 and over	
D.F. (Class2)	200% of initial spec. max.				
	Insulation Resistance	1,000MΩ min.			

\*As for the initial measurement of capacitors (Class2) on number 7,11,12,13 and 14 leave capacitors at 150 –10,0°C for 1 hour and measure the value after leaving capacitors for 24±2h in ambient condition.

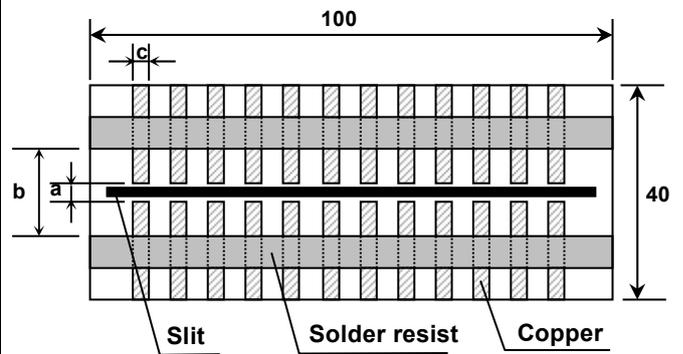
## Appendix 1

### P.C.Board for bending test



## Appendix 2

### P.C. Board for reliability test

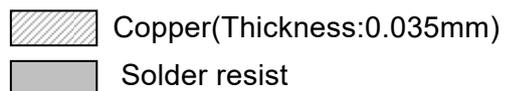


(Unit : mm)

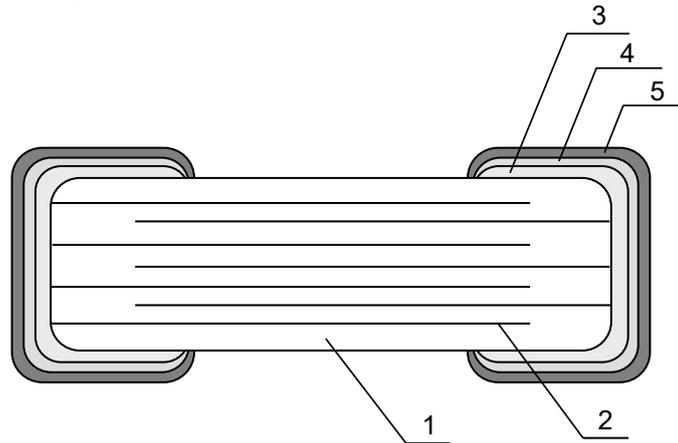
Type	Dimensions		
	a	b	c
TDK(EIA style)			
CGA6 (CC1210)	2.2	5.0	2.9
CGA7 (CC1808)	3.5	7.0	2.5
CGA8 (CC1812)	3.5	7.0	3.7
CGA9 (CC2220)	4.5	8.0	5.6

1. Material : Glass Epoxy(As per JIS C6484 GE4)

2. Thickness : 1.6mm



## 9. INSIDE STRUCTURE AND MATERIAL



No.	NAME	MATERIAL	
		Class1	Class2
1	Dielectric	CaZrO <sub>3</sub>	BaTiO <sub>3</sub>
2	Electrode	Nickel (Ni)	
3	Termination	Copper (Cu)	
4		Nickel (Ni)	
5		Tin (Sn)	

## 10. PACKAGING

Packaging shall be done to protect the components from the damage during transportation and storing, and a label which has the following information shall be attached.

- 1) Total number of components in a plastic bag for bulk packaging : 1000pcs
- 2) Tape packaging is as per 14. TAPE PACKAGING SPECIFICATION.

- 1) Inspection No.
- 2) TDK P/N
- 3) Customer's P/N
- 4) Quantity

\*Composition of Inspection No.

Example       E     8     A   -   23   -   001    
                   (a) (b) (c)        (d)        (e)

- a) Line code
- b) Last digit of the year
- c) Month and A for January and B for February and so on. (Skip I)
- d) Inspection Date of the month.
- e) Serial No. of the day

\*Composition of new Inspection No.

(Will be implemented on and after Jan. 1, 2019)

Example     

I	F	9	A	2	3	A	0	0	1
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                   (a) (b) (c) (d)    (e)    (f)    (g)

- (a) Prefix
- (b) Line code
- (c) Last digit of the year
- (d) Month and A for January and B for February and so on. (Skip I)
- (e) Inspection Date of the month.
- (f) Serial No. of the day(00 ~ ZZ)
- (g) Suffix(00 ~ ZZ)

\* It is planned to shift to the new inspection No. on and after January 2019, but the implementation timing may be different depending on shipment bases. Until the shift is completed, either current or new composition of inspection No. will be applied.

## **11. RECOMMENDATION**

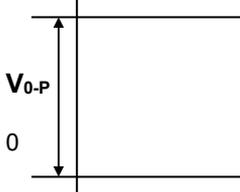
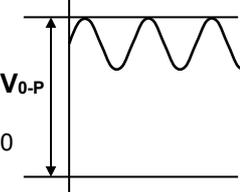
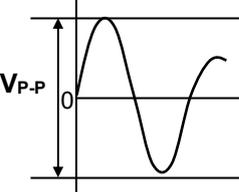
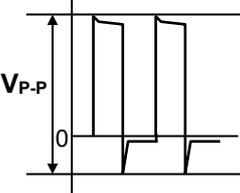
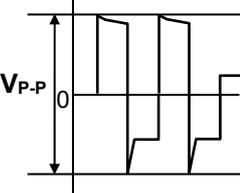
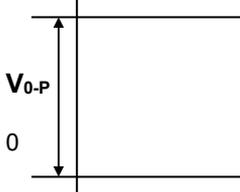
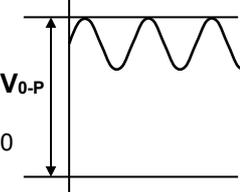
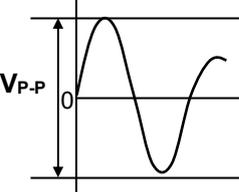
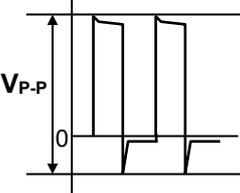
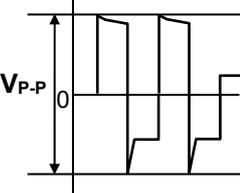
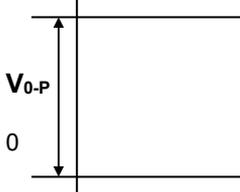
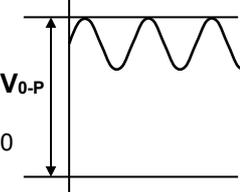
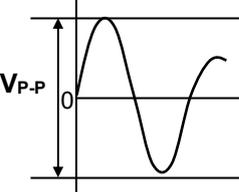
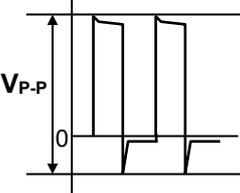
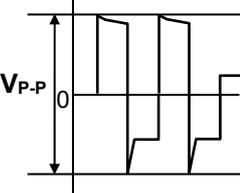
It is recommended to provide a slit (about 1mm wide) in the board under the components to improve washing Flux. And please make sure to dry detergent up completely before.

It is recommended to use activated flux (Chlorine content : less than 0.1wt%) such Rosin due to high voltage usage.

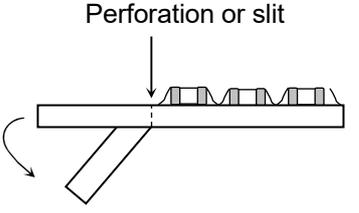
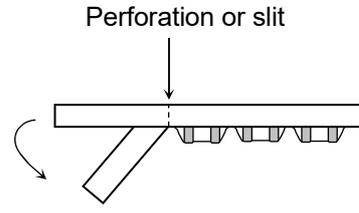
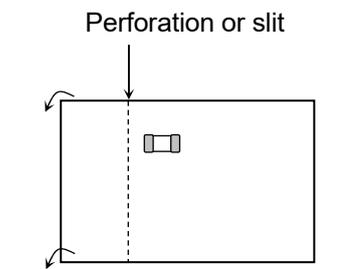
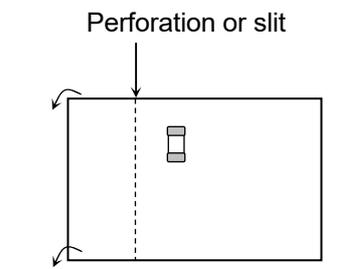
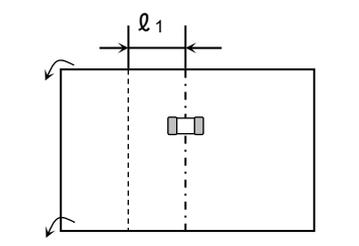
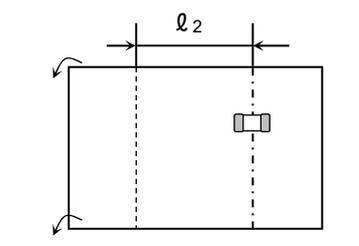
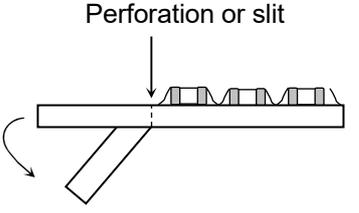
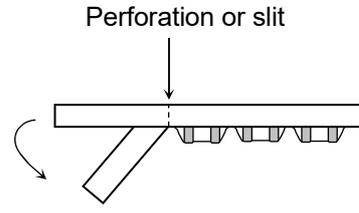
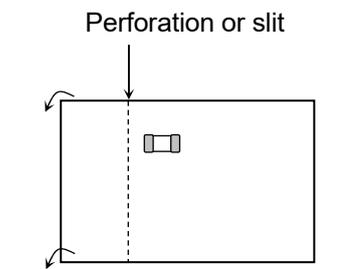
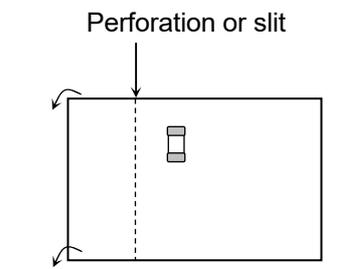
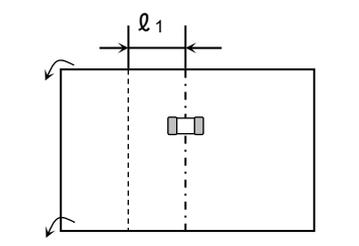
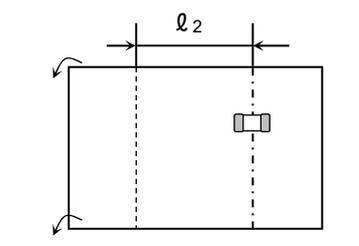
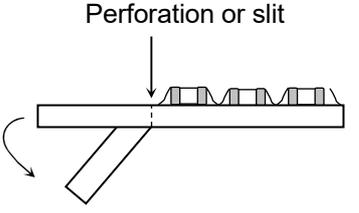
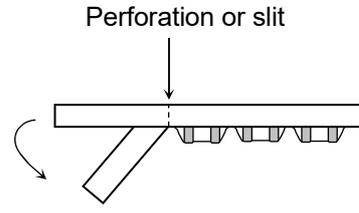
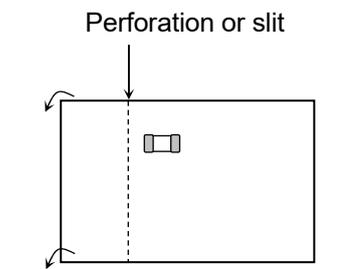
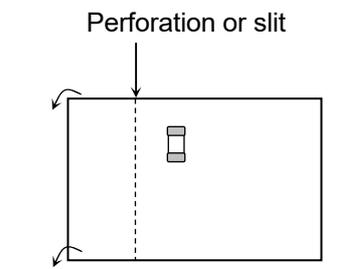
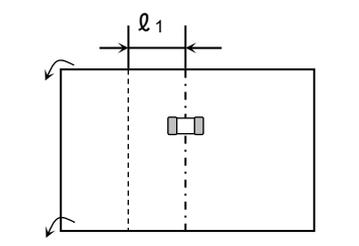
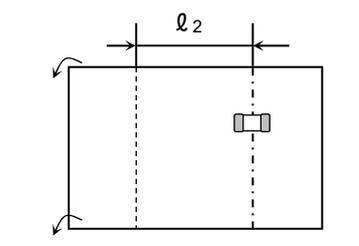
## **12. SOLDERING CONDITION**

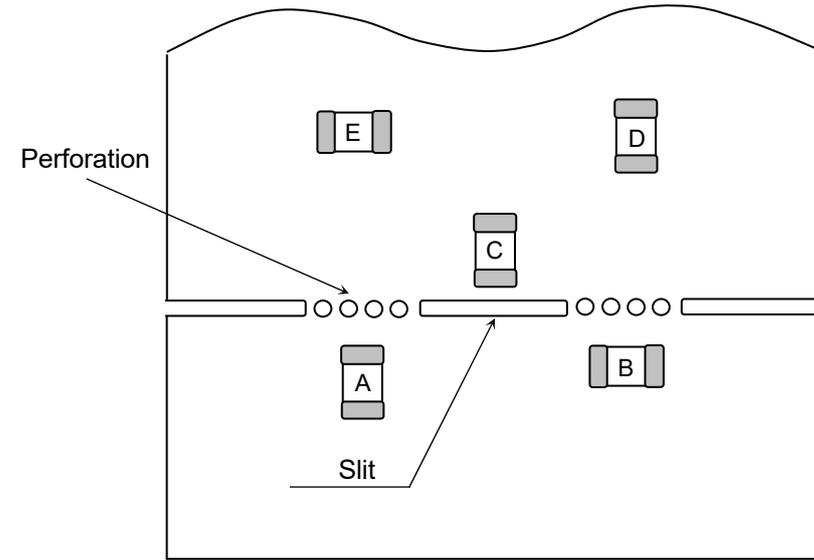
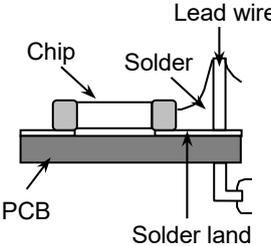
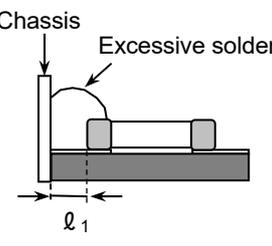
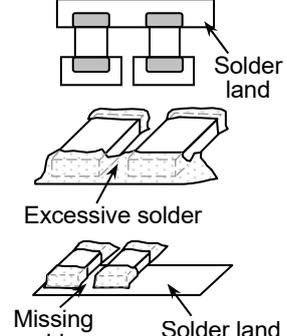
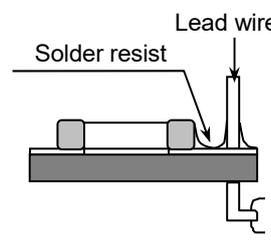
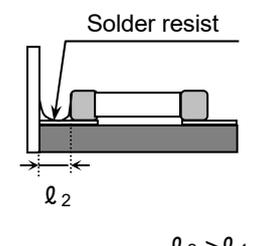
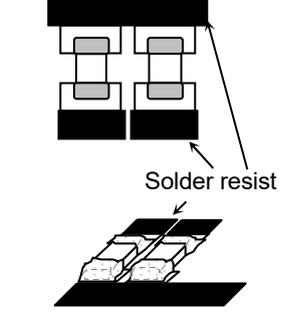
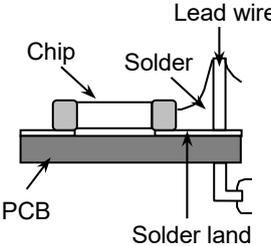
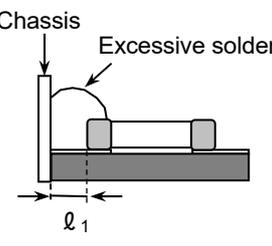
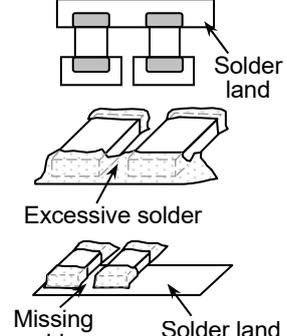
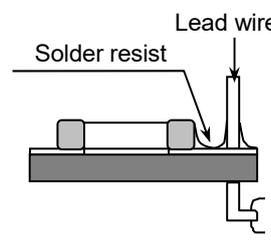
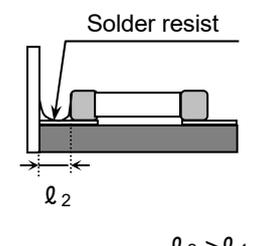
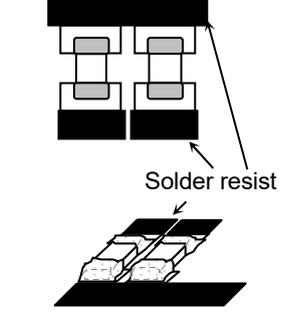
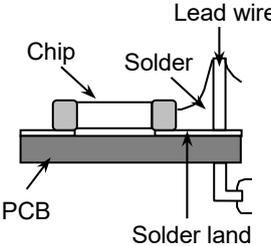
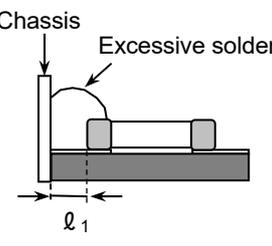
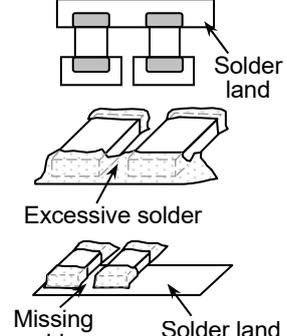
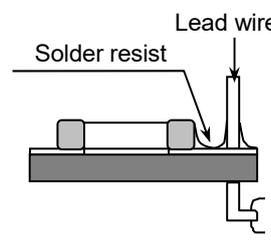
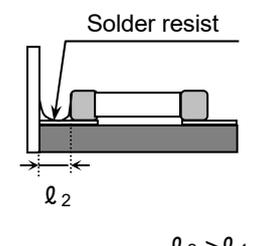
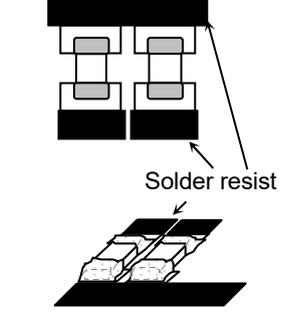
Reflow soldering only.

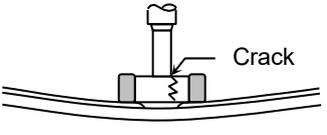
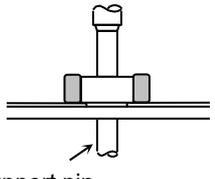
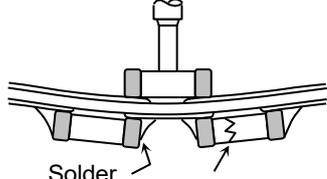
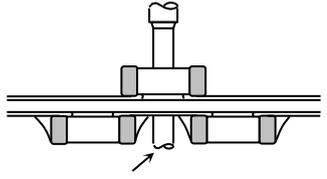
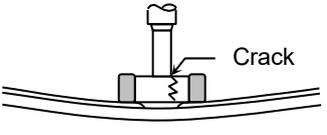
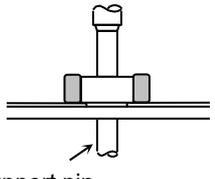
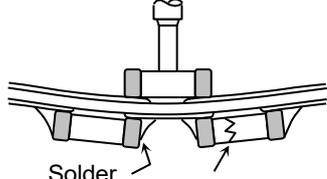
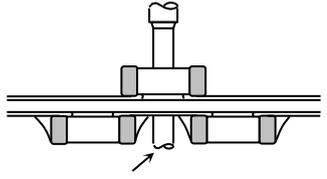
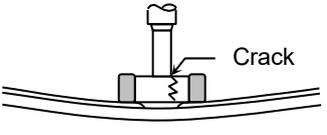
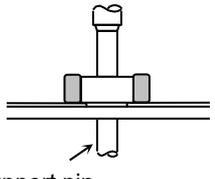
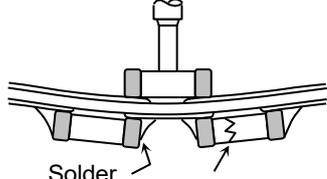
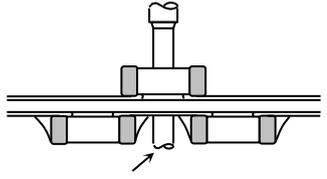
### 13. CAUTION

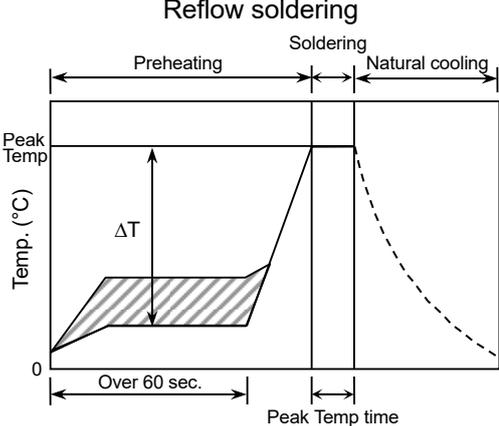
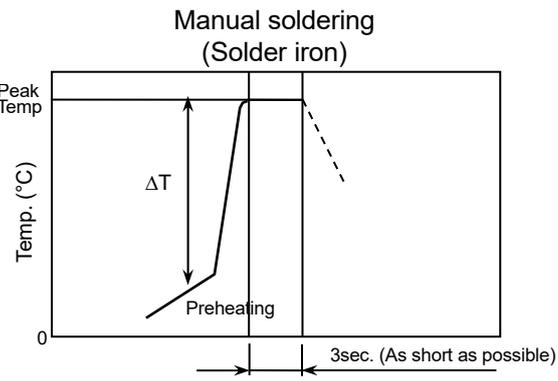
No.	Process	Condition																
1	Operating Condition (Storage, Use, Transportation)	<p>1-1. Storage, Use</p> <ol style="list-style-type: none"> <li>1) The capacitors must be stored in an ambient temperature of 5 to 40°C with a relative humidity of 20 to 70%RH. The products should be used within 6 months upon receipt.</li> <li>2) The capacitors must be operated and stored in an environment free of dew condensation and these gases such as Hydrogen Sulphide, Hydrogen Sulphate, Chlorine, Ammonia and sulfur.</li> <li>3) Avoid storing in sun light and falling of dew.</li> <li>4) Do not use capacitors under high humidity and high and low atmospheric pressure which may affect capacitors reliability.</li> <li>5) Capacitors should be tested for the solderability when they are stored for long time.</li> </ol> <p>1-2. Handling in transportation</p> <p>In case of the transportation of the capacitors, the performance of the capacitors may be deteriorated depending on the transportation condition.            (Refer to JEITA RCR-2335C 9.2 Handling in transportation)</p>																
2	Circuit design  Caution	<p>2-1. Operating temperature</p> <p>Operating temperature should be followed strictly within this specification, especially be careful with maximum temperature.</p> <ol style="list-style-type: none"> <li>1) Do not use capacitors above the maximum allowable operating temperature.</li> <li>2) Surface temperature including self heating should be below maximum operating temperature.            (Due to dielectric loss, capacitors will heat itself when AC is applied. Especially at high frequencies around its SRF, the heat might be so extreme that it may damage itself or the product mounted on. Please design the circuit so that the maximum temperature of the capacitors including the self heating to be below the maximum allowable operating temperature. Temperature rise at capacitor surface shall be below 20°C)</li> <li>3) The electrical characteristics of the capacitors will vary depending on the temperature. The capacitors should be selected and designed in taking the temperature into consideration.</li> </ol> <p>2-2. Operating voltage</p> <ol style="list-style-type: none"> <li>1) Operating voltage across the terminals should be below the rated voltage.            When AC and DC are super imposed, <math>V_{0-P}</math> must be below the rated voltage.            — (1) and (2)</li> </ol> <p>AC or pulse with overshooting, <math>V_{P-P}</math> must be below the rated voltage.            — (3), (4) and (5)</p> <p>When the voltage is started to apply to the circuit or it is stopped applying, the irregular voltage may be generated for a transit period because of resonance or switching. Be sure to use the capacitors within rated voltage containing these Irregular voltage.</p> <table border="1" data-bbox="472 1480 1445 2051"> <thead> <tr> <th data-bbox="472 1480 660 1525">Voltage</th> <th data-bbox="660 1480 922 1525">(1) DC voltage</th> <th data-bbox="922 1480 1184 1525">(2) DC+AC voltage</th> <th data-bbox="1184 1480 1445 1525">(3) AC voltage</th> </tr> </thead> <tbody> <tr> <td data-bbox="472 1525 660 1749">           Positional Measurement (Rated voltage)         </td> <td data-bbox="660 1525 922 1749">  </td> <td data-bbox="922 1525 1184 1749">  </td> <td data-bbox="1184 1525 1445 1749">  </td> </tr> <tr> <th data-bbox="472 1783 660 1827">Voltage</th> <th data-bbox="660 1783 922 1827">(4) Pulse voltage (A)</th> <th data-bbox="922 1783 1184 1827">(5) Pulse voltage (B)</th> <th></th> </tr> <tr> <td data-bbox="472 1827 660 2051">           Positional Measurement (Rated voltage)         </td> <td data-bbox="660 1827 922 2051">  </td> <td data-bbox="922 1827 1184 2051">  </td> <td></td> </tr> </tbody> </table>	Voltage	(1) DC voltage	(2) DC+AC voltage	(3) AC voltage	Positional Measurement (Rated voltage)				Voltage	(4) Pulse voltage (A)	(5) Pulse voltage (B)		Positional Measurement (Rated voltage)			
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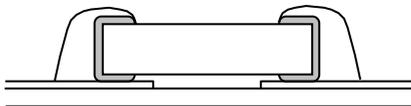
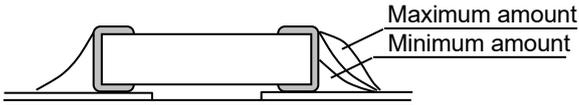
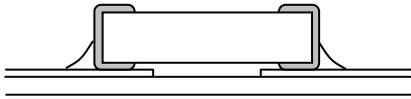
No.	Process	Condition																														
2	Circuit design ⚠ Caution	<p>2) Even below the rated voltage, if repetitive high frequency AC or pulse is applied, the reliability of the capacitors may be reduced.</p> <p>3) The effective capacitance will vary depending on applied DC and AC voltages. The capacitors should be selected and designed in taking the voltages into consideration.</p> <p>2-3. Frequency When the capacitors (Class 2) are used in AC and/or pulse voltages, the capacitors may vibrate themselves and generate audible sound.</p>																														
3	Designing P.C.board	<p>The amount of solder at the terminations has a direct effect on the reliability of the capacitors.</p> <p>1) The greater the amount of solder, the higher the stress on the chip capacitors, and the more likely that it will break. When designing a P.C.board, determine the shape and size of the solder lands to have proper amount of solder on the terminations.</p> <p>2) Avoid using common solder land for multiple terminations and provide individual solder land for each terminations.</p> <p>3) Size and recommended land dimensions.</p> <div data-bbox="667 831 1401 1227" data-label="Diagram"> </div> <table border="1" data-bbox="464 1238 1453 1536"> <thead> <tr> <th colspan="4" data-bbox="507 1238 703 1267">Reflow soldering</th> <th data-bbox="1310 1238 1374 1267">(mm)</th> </tr> <tr> <th data-bbox="464 1267 635 1346">Type Symbol</th> <th data-bbox="655 1267 836 1346">CGA6 (CC1210)</th> <th data-bbox="857 1267 1037 1346">CGA7 (CC1808)</th> <th data-bbox="1058 1267 1238 1346">CGA8 (CC1812)</th> <th data-bbox="1259 1267 1453 1346">CGA9 (CC2220)</th> </tr> </thead> <tbody> <tr> <td data-bbox="464 1346 635 1395">A</td> <td data-bbox="655 1346 836 1395">2.0 - 2.4</td> <td data-bbox="857 1346 1037 1395">3.1 - 3.7</td> <td data-bbox="1058 1346 1238 1395">3.1 - 3.7</td> <td data-bbox="1259 1346 1453 1395">4.1 - 4.8</td> </tr> <tr> <td data-bbox="464 1395 635 1444">B</td> <td data-bbox="655 1395 836 1444">1.0 - 1.2</td> <td data-bbox="857 1395 1037 1444">1.2 - 1.4</td> <td data-bbox="1058 1395 1238 1444">1.2 - 1.4</td> <td data-bbox="1259 1395 1453 1444">1.2 - 1.4</td> </tr> <tr> <td data-bbox="464 1444 635 1494">C</td> <td data-bbox="655 1444 836 1494">1.9 - 2.5</td> <td data-bbox="857 1444 1037 1494">1.5 - 2.0</td> <td data-bbox="1058 1444 1238 1494">2.4 - 3.2</td> <td data-bbox="1259 1444 1453 1494">4.0 - 5.0</td> </tr> <tr> <td data-bbox="464 1494 635 1536">D</td> <td data-bbox="655 1494 836 1536">1.0 - 1.3</td> <td data-bbox="857 1494 1037 1536">1.0 - 1.3</td> <td data-bbox="1058 1494 1238 1536">1.0 - 1.3</td> <td data-bbox="1259 1494 1453 1536">1.0 - 1.3</td> </tr> </tbody> </table> <p>4) It is recommended to provide a slit (about 1mm width) in the board under the components to improve washing flux. And please make sure to dry detergent up completely before.</p> <p>It is recommended to use low activated flux ( Chlorine content : less than 0.1wt% ) such Rosin due to high voltage usage.</p>	Reflow soldering				(mm)	Type Symbol	CGA6 (CC1210)	CGA7 (CC1808)	CGA8 (CC1812)	CGA9 (CC2220)	A	2.0 - 2.4	3.1 - 3.7	3.1 - 3.7	4.1 - 4.8	B	1.0 - 1.2	1.2 - 1.4	1.2 - 1.4	1.2 - 1.4	C	1.9 - 2.5	1.5 - 2.0	2.4 - 3.2	4.0 - 5.0	D	1.0 - 1.3	1.0 - 1.3	1.0 - 1.3	1.0 - 1.3
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C	1.9 - 2.5	1.5 - 2.0	2.4 - 3.2	4.0 - 5.0																												
D	1.0 - 1.3	1.0 - 1.3	1.0 - 1.3	1.0 - 1.3																												

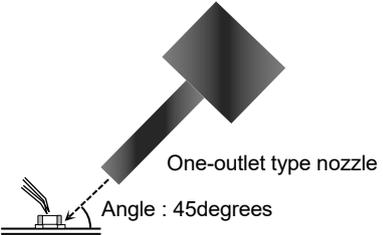
No.	Process	Condition												
3	Designing P.C.board	<p>5) Recommended chip capacitors layout is as following.</p> <table border="1" data-bbox="467 253 1422 1675"> <thead> <tr> <th data-bbox="467 253 652 333"></th> <th data-bbox="652 253 1035 333">Disadvantage against bending stress</th> <th data-bbox="1035 253 1422 333">Advantage against bending stress</th> </tr> </thead> <tbody> <tr> <td data-bbox="467 333 652 750">Mounting face</td> <td data-bbox="652 333 1035 750"> <p>Perforation or slit</p>  <p>Break P.C.board with mounted side up.</p> </td> <td data-bbox="1035 333 1422 750"> <p>Perforation or slit</p>  <p>Break P.C.board with mounted side down.</p> </td> </tr> <tr> <td data-bbox="467 750 652 1198">Chip arrangement (Direction)</td> <td data-bbox="652 750 1035 1198"> <p>Mount perpendicularly to perforation or slit</p> <p>Perforation or slit</p>  </td> <td data-bbox="1035 750 1422 1198"> <p>Mount in parallel with perforation or slit</p> <p>Perforation or slit</p>  </td> </tr> <tr> <td data-bbox="467 1198 652 1675">Distance from slit</td> <td data-bbox="652 1198 1035 1675"> <p>Closer to slit is higher stress</p>  <p>(<math>l_1 &lt; l_2</math>)</p> </td> <td data-bbox="1035 1198 1422 1675"> <p>Away from slit is less stress</p>  <p>(<math>l_1 &lt; l_2</math>)</p> </td> </tr> </tbody> </table>		Disadvantage against bending stress	Advantage against bending stress	Mounting face	<p>Perforation or slit</p>  <p>Break P.C.board with mounted side up.</p>	<p>Perforation or slit</p>  <p>Break P.C.board with mounted side down.</p>	Chip arrangement (Direction)	<p>Mount perpendicularly to perforation or slit</p> <p>Perforation or slit</p> 	<p>Mount in parallel with perforation or slit</p> <p>Perforation or slit</p> 	Distance from slit	<p>Closer to slit is higher stress</p>  <p>(<math>l_1 &lt; l_2</math>)</p>	<p>Away from slit is less stress</p>  <p>(<math>l_1 &lt; l_2</math>)</p>
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Mounting face	<p>Perforation or slit</p>  <p>Break P.C.board with mounted side up.</p>	<p>Perforation or slit</p>  <p>Break P.C.board with mounted side down.</p>												
Chip arrangement (Direction)	<p>Mount perpendicularly to perforation or slit</p> <p>Perforation or slit</p> 	<p>Mount in parallel with perforation or slit</p> <p>Perforation or slit</p> 												
Distance from slit	<p>Closer to slit is higher stress</p>  <p>(<math>l_1 &lt; l_2</math>)</p>	<p>Away from slit is less stress</p>  <p>(<math>l_1 &lt; l_2</math>)</p>												

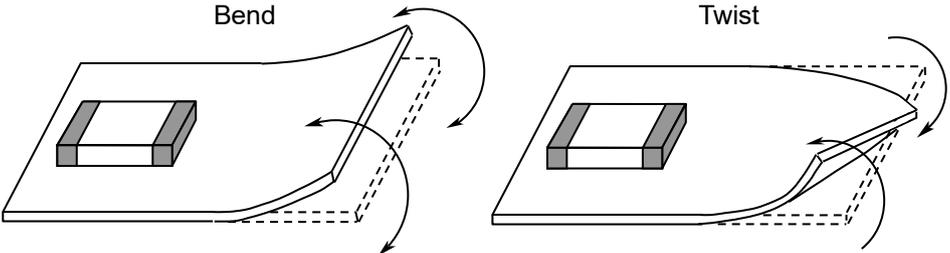
No.	Process	Condition												
3	Designing P.C.board	<p>6) Mechanical stress varies according to location of chip capacitors on the P.C.board.</p>  <p>The stress in capacitors is in the following order.  <math>A &gt; B = C &gt; D &gt; E</math></p> <p>7) Layout recommendation</p> <table border="1" data-bbox="379 1008 1481 1915"> <thead> <tr> <th data-bbox="379 1008 539 1120">Example</th> <th data-bbox="539 1008 845 1120">Use of common solder land</th> <th data-bbox="845 1008 1152 1120">Soldering with chassis</th> <th data-bbox="1152 1008 1481 1120">Use of common solder land with other SMD</th> </tr> </thead> <tbody> <tr> <td data-bbox="379 1120 539 1500">Need to avoid</td> <td data-bbox="539 1120 845 1500">  </td> <td data-bbox="845 1120 1152 1500">  </td> <td data-bbox="1152 1120 1481 1500">  </td> </tr> <tr> <td data-bbox="379 1500 539 1915">Recommendation</td> <td data-bbox="539 1500 845 1915">  </td> <td data-bbox="845 1500 1152 1915">  </td> <td data-bbox="1152 1500 1481 1915">  </td> </tr> </tbody> </table> <p>8) When mounting on an aluminum substrate, it is more likely to be affected by heat stress from the substrate.  Please inquire separate specification when mounted on the substrate.</p>	Example	Use of common solder land	Soldering with chassis	Use of common solder land with other SMD	Need to avoid				Recommendation			
Example	Use of common solder land	Soldering with chassis	Use of common solder land with other SMD											
Need to avoid														
Recommendation														

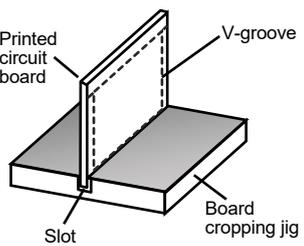
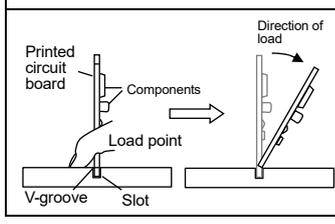
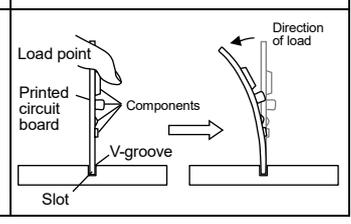
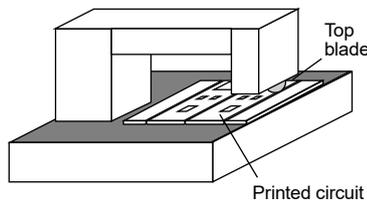
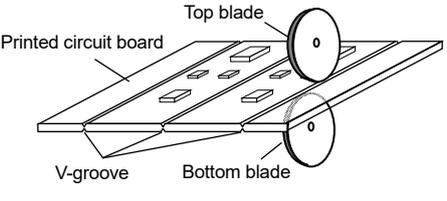
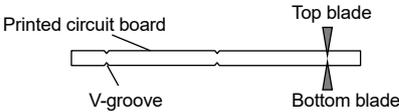
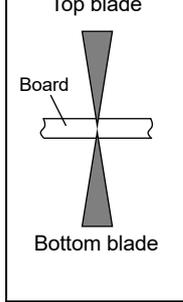
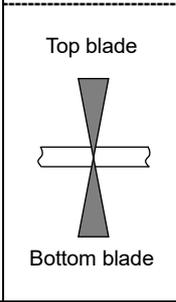
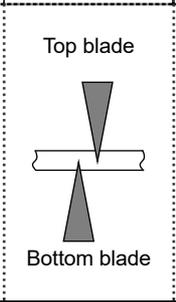
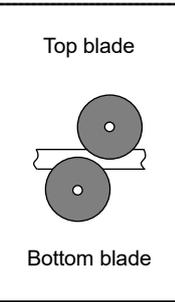
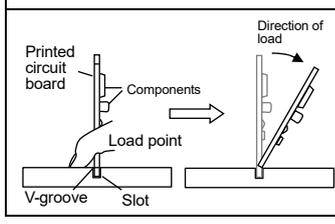
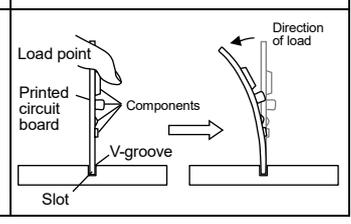
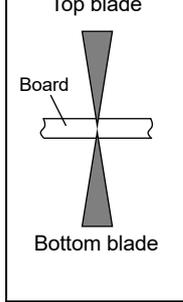
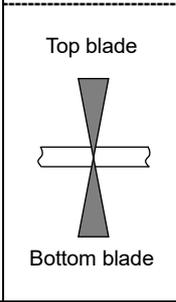
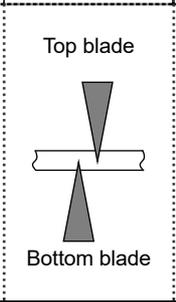
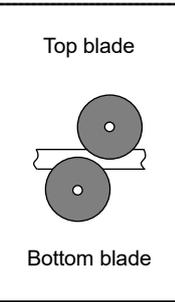
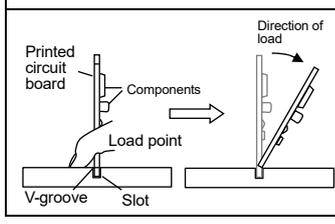
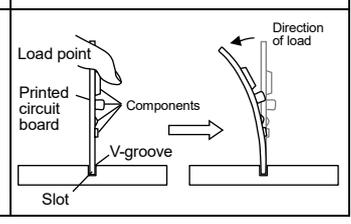
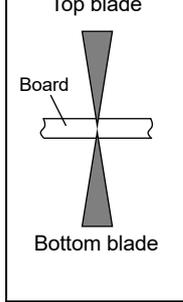
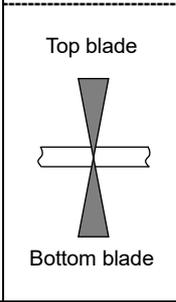
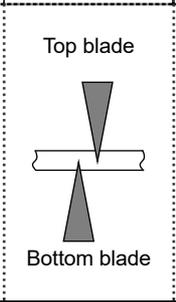
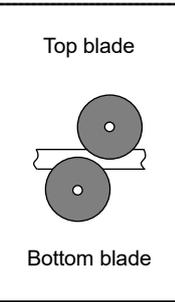
No.	Process	Condition									
4	Mounting	<p>4-1. Stress from mounting head</p> <p>If the mounting head is adjusted too low, it may induce excessive stress in the chip capacitors to result in cracking. Please take following precautions.</p> <ol style="list-style-type: none"> <li>1) Adjust the bottom dead center of the mounting head to reach on the P.C.board surface and not press it.</li> <li>2) Adjust the mounting head pressure to be 1 to 3N of static weight.</li> <li>3) To minimize the impact energy from mounting head, it is important to provide support from the bottom side of the P.C.board.</li> </ol> <p>See following examples.</p> <table border="1" data-bbox="481 600 1433 1160"> <thead> <tr> <th data-bbox="481 600 667 651"></th> <th data-bbox="667 600 1061 651">Not recommended</th> <th data-bbox="1061 600 1433 651">Recommended</th> </tr> </thead> <tbody> <tr> <td data-bbox="481 651 667 898">Single sided mounting</td> <td data-bbox="667 651 1061 898">  <p>Crack</p> </td> <td data-bbox="1061 651 1433 898">  <p>Support pin</p> </td> </tr> <tr> <td data-bbox="481 898 667 1160">Double-sides mounting</td> <td data-bbox="667 898 1061 1160">  <p>Solder peeling</p> <p>Crack</p> </td> <td data-bbox="1061 898 1433 1160">  <p>Support pin</p> </td> </tr> </tbody> </table> <p>When the centering jaw is worn out, it may give mechanical impact on the capacitors to cause crack. Please control the close up dimension of the centering jaw and provide sufficient preventive maintenance and replacement of it.</p>		Not recommended	Recommended	Single sided mounting	 <p>Crack</p>	 <p>Support pin</p>	Double-sides mounting	 <p>Solder peeling</p> <p>Crack</p>	 <p>Support pin</p>
	Not recommended	Recommended									
Single sided mounting	 <p>Crack</p>	 <p>Support pin</p>									
Double-sides mounting	 <p>Solder peeling</p> <p>Crack</p>	 <p>Support pin</p>									

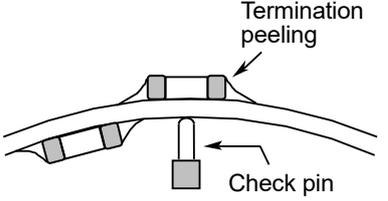
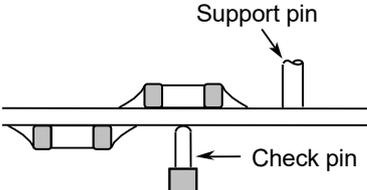
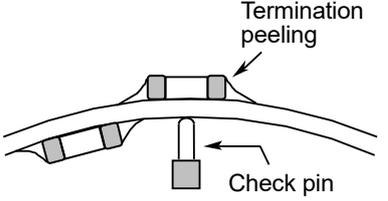
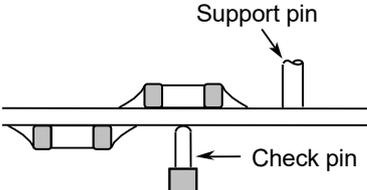
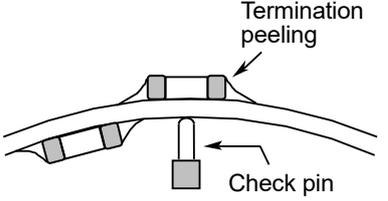
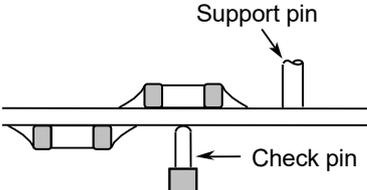
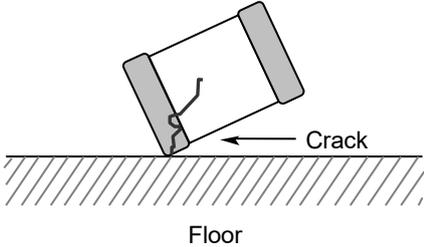
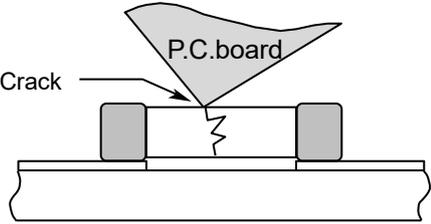
No.	Process	Condition														
5	Soldering	<p>5-1. Flux selection</p> <p>Flux can seriously affect the performance of capacitors. Confirm the following to select the appropriate flux.</p> <ol style="list-style-type: none"> <li>1) It is recommended to use a mildly activated rosin flux (less than 0.1wt% chlorine). Strong flux is not recommended.</li> <li>2) Excessive flux must be avoided. Please provide proper amount of flux.</li> <li>3) When water-soluble flux is used, enough washing is necessary.</li> </ol> <p>5-2. Recommended soldering profile by various methods</p> <p style="text-align: center;"><b>Reflow soldering</b></p>  <p>The graph shows temperature (°C) on the y-axis and time on the x-axis. It is divided into three phases: Preheating, Soldering, and Natural cooling. The preheating phase is shaded and labeled 'Over 60 sec.'. The soldering phase is a horizontal line at 'Peak Temp' labeled 'Peak Temp time'. The natural cooling phase is a dashed line. A vertical double-headed arrow indicates the temperature difference ΔT between the preheating plateau and the peak temperature.</p> <p style="text-align: center;"><b>Manual soldering (Solder iron)</b></p>  <p>The graph shows temperature (°C) on the y-axis and time on the x-axis. It is divided into Preheating and Soldering phases. The preheating phase is a short ramp. The soldering phase is a horizontal line at 'Peak Temp' labeled '3sec. (As short as possible)'. A vertical double-headed arrow indicates the temperature difference ΔT between the preheating ramp and the peak temperature.</p> <p>※ As for peak temperature of manual soldering, please refer “5-6. Solder repair by solder iron” .</p> <p>5-3. Recommended soldering peak temp and peak temp duration</p> <table border="1" data-bbox="502 1512 1157 1747"> <thead> <tr> <th rowspan="2" style="text-align: center;">Temp./Duration</th> <th colspan="2" style="text-align: center;">Reflow soldering</th> </tr> <tr> <th style="text-align: center;">Peak temp(°C)</th> <th style="text-align: center;">Duration(sec.)</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">Solder</td> <td></td> <td></td> </tr> <tr> <td style="text-align: center;">Sn-Pb Solder</td> <td style="text-align: center;">230 max.</td> <td style="text-align: center;">20 max.</td> </tr> <tr> <td style="text-align: center;">Lead Free Solder</td> <td style="text-align: center;">260 max.</td> <td style="text-align: center;">10 max.</td> </tr> </tbody> </table> <p>Recommended solder compositions  Lead Free Solder : Sn-3.0Ag-0.5Cu  Sn-Pb solder : Sn-37Pb</p>	Temp./Duration	Reflow soldering		Peak temp(°C)	Duration(sec.)	Solder			Sn-Pb Solder	230 max.	20 max.	Lead Free Solder	260 max.	10 max.
Temp./Duration	Reflow soldering															
	Peak temp(°C)	Duration(sec.)														
Solder																
Sn-Pb Solder	230 max.	20 max.														
Lead Free Solder	260 max.	10 max.														

No.	Process	Condition																		
5	Soldering	<p>5-4. Avoiding thermal shock</p> <p>1) Preheating condition</p> <table border="1" data-bbox="539 264 1149 398"> <thead> <tr> <th>Soldering</th> <th>Temp. (°C)</th> </tr> </thead> <tbody> <tr> <td>Reflow soldering</td> <td><math>\Delta T \leq 130</math></td> </tr> <tr> <td>Manual soldering</td> <td><math>\Delta T \leq 130</math></td> </tr> </tbody> </table> <p>2) Cooling condition Natural cooling using air is recommended. If the chips are dipped into a solvent for cleaning, the temperature difference (<math>\Delta T</math>) must be less than 100°C.</p> <p>5-5. Amount of solder</p> <p>Excessive solder will induce higher tensile force in chip capacitors when temperature changes and it may result in chip cracking. In sufficient solder may detach the capacitors from the P.C.board.</p> <div style="display: flex; justify-content: space-between; align-items: flex-start;"> <div data-bbox="496 808 619 875" style="width: 25%;">Excessive solder</div> <div data-bbox="683 792 1094 898" style="width: 40%; text-align: center;">  </div> <div data-bbox="1123 792 1406 887" style="width: 30%;">Higher tensile force in chip capacitors to cause crack</div> </div> <hr/> <div style="display: flex; justify-content: space-between; align-items: center;"> <div data-bbox="496 981 619 1010" style="width: 25%;">Adequate</div> <div data-bbox="683 936 1262 1041" style="width: 40%; text-align: center;">  </div> </div> <hr/> <div style="display: flex; justify-content: space-between; align-items: flex-start;"> <div data-bbox="496 1115 627 1182" style="width: 25%;">Insufficient solder</div> <div data-bbox="683 1106 1094 1205" style="width: 40%; text-align: center;">  </div> <div data-bbox="1123 1084 1406 1205" style="width: 30%;">Low robustness may cause contact failure or chip capacitors come off the P.C.board.</div> </div> <hr/> <p>5-6. Solder repair by solder iron</p> <p>1) Selection of the soldering iron tip</p> <p>Tip temperature of solder iron varies by its type, P.C.board material and solder land size. The higher the tip temperature, the quicker the operation. However, heat shock may cause a crack in the chip capacitors. Please make sure the tip temp. before soldering and keep the peak temp and time in accordance with following recommended condition.</p> <table border="1" data-bbox="480 1532 1433 1697" style="width: 100%; text-align: center;"> <thead> <tr> <th colspan="4">Recommended solder iron condition (Sn-Pb Solder and Lead Free Solder)</th> </tr> <tr> <th>Temp. (°C)</th> <th>Duration (sec.)</th> <th>Wattage (W)</th> <th>Shape (mm)</th> </tr> </thead> <tbody> <tr> <td>280 max.</td> <td>3 max.</td> <td>20 max.</td> <td>∅ 3.0 max.</td> </tr> </tbody> </table> <p>* Please preheat the chip capacitors with the condition in 5-4 to avoid the thermal shock.</p> <p>2) Direct contact of the soldering iron with ceramic dielectric of chip capacitors may cause crack. Do not touch the ceramic dielectric and the terminations by solder iron.</p>	Soldering	Temp. (°C)	Reflow soldering	$\Delta T \leq 130$	Manual soldering	$\Delta T \leq 130$	Recommended solder iron condition (Sn-Pb Solder and Lead Free Solder)				Temp. (°C)	Duration (sec.)	Wattage (W)	Shape (mm)	280 max.	3 max.	20 max.	∅ 3.0 max.
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Temp. (°C)	Duration (sec.)	Wattage (W)	Shape (mm)																	
280 max.	3 max.	20 max.	∅ 3.0 max.																	

No.	Process	Condition												
5	Soldering	<p>5-7.Soldering rework using spot heater Heat stress during rework may possibly be reduced by using a spot heater (also called a “blower”) rather than a soldering iron. It is applied only to adding solder in the case of insufficient solder amount.</p> <p>1) Reworking using a spot heater may suppress the occurrence of cracks in the capacitor compared to using a soldering iron. A spot heater can heat up a capacitor uniformly with a small heat gradient which leads to lower thermal stress caused by quick heating and cooling or localized heating. Moreover, where ultra-small capacitors are mounted close together on a printed circuit board, reworking with a spot heater can eliminate the risk of direct contact between the tip of a soldering iron and a capacitor.</p> <p>2) Rework condition If the blower nozzle of a spot heater is too close to a capacitor, a crack in the capacitor may occur due to heat stress. Below are recommendations for avoiding such an occurrence. Keep more than 5mm between a capacitor and a spot heater nozzle. The blower temperature of the spot heater shall be lower than 400°C. The airflow shall be set as weak as possible. The diameter of the nozzle is recommended to be 2mm(one-outlet type).The size is standard and common. Duration of blowing hot air is recommended to be 30s or less, considering surface area of the capacitor and melting temperature of solder. The angle between the nozzle and the capacitor is recommended to be 45degrees in order to work easily and to avoid partial area heating. As is the case when using a soldering iron, preheating reduces thermal stress on capacitors and improves operating efficiency.</p> <p>• Recommended rework condition (Consult the component manufactures for details.)</p> <table border="1" data-bbox="507 1131 1417 1496"> <tbody> <tr> <td>Distance from nozzle</td> <td>5mm and over</td> </tr> <tr> <td>Nozzle angle</td> <td>45degrees</td> </tr> <tr> <td>Nozzle temp.</td> <td>400°C and less</td> </tr> <tr> <td>Airflow</td> <td>Set as weak as possible (The airflow shall be the minimum value necessary for solder to melt in the conditions mentioned above.)</td> </tr> <tr> <td>Nozzle diameter</td> <td>φ2mm (one-outlet type)</td> </tr> <tr> <td>Blowing duration</td> <td>30s and less</td> </tr> </tbody> </table> <p>• Example of recommended spot heater use</p>  <p>5-8. Sn-Zn solder Sn-Zn solder affects product reliability. Please contact TDK in advance when utilize Sn-Zn solder.</p>	Distance from nozzle	5mm and over	Nozzle angle	45degrees	Nozzle temp.	400°C and less	Airflow	Set as weak as possible (The airflow shall be the minimum value necessary for solder to melt in the conditions mentioned above.)	Nozzle diameter	φ2mm (one-outlet type)	Blowing duration	30s and less
Distance from nozzle	5mm and over													
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Nozzle temp.	400°C and less													
Airflow	Set as weak as possible (The airflow shall be the minimum value necessary for solder to melt in the conditions mentioned above.)													
Nozzle diameter	φ2mm (one-outlet type)													
Blowing duration	30s and less													

No.	Process	Condition
5	Soldering	<p>5-9. Countermeasure for tombstone</p> <p>The misalignment between the mounted positions of the capacitors and the land patterns should be minimized. The tombstone phenomenon may occur especially the capacitors are mounted (in longitudinal direction) in the same direction of the reflow soldering. (Refer to JEITA RCR-2335C Annex A (Informative) Recommendations to prevent the tombstone phenomenon)</p>
6	Cleaning	<p>1) If an unsuitable cleaning fluid is used, flux residue or some foreign articles may stick to chip capacitors surface to deteriorate especially the insulation resistance.</p> <p>2) If cleaning condition is not suitable, it may damage the chip capacitors.</p> <p>2)-1. Insufficient washing</p> <p>(1) Terminal electrodes may corrode by Halogen in the flux.</p> <p>(2) Halogen in the flux may adhere on the surface of capacitors, and lower the insulation resistance.</p> <p>(3) Water soluble flux has higher tendency to have above mentioned problems (1) and (2).</p> <p>2)-2. Excessive washing</p> <p>When ultrasonic cleaning is used, excessively high ultrasonic energy output can affect the connection between the ceramic chip capacitor's body and the terminal electrode. To avoid this, following is the recommended condition.</p> <p style="text-align: center;">Power : 20 W/ ℓ max. Frequency : 40 kHz max. Washing time : 5 minutes max.</p> <p>2)-3. If the cleaning fluid is contaminated, density of Halogen increases, and it may bring the same result as insufficient cleaning.</p>
7	Coating and molding of the P.C.board	<p>1) When the P.C.board is coated, please verify the quality influence on the product.</p> <p>2) Please verify carefully that there is no harmful decomposing or reaction gas emission during curing which may damage the chip capacitors.</p> <p>3) Please verify the curing temperature.</p>
8	<p>Handling after chip mounted</p> <p>⚠ Caution</p>	<p>1) Please pay attention not to bend or distort the P.C.board after soldering in handling otherwise the chip capacitors may crack.</p> <div style="text-align: center;">  </div>

No.	Process	Condition															
8	Handling after chip mounted  Caution	<p>2) Printed circuit board cropping should not be carried out by hand, but by using the proper tooling. Printed circuit board cropping should be carried out using a board cropping jig as shown in the following figure or a board cropping apparatus to prevent inducing mechanical stress on the board.</p> <p>(1) Example of a board cropping jig            Recommended example: The board should be pushed from the back side, close to the cropping jig so that the board is not bent and the stress applied to the capacitor is compressive.            Unrecommended example: If the pushing point is far from the cropping jig and the pushing direction is from the front side of the board, large tensile stress is applied to the capacitor, which may cause cracks.</p> <div style="display: flex; justify-content: space-around;"> <div data-bbox="454 593 758 884"> <p>Outline of jig</p>  </div> <div data-bbox="758 593 1444 862"> <table border="1"> <thead> <tr> <th data-bbox="758 593 1093 638">Recommended</th> <th data-bbox="1093 593 1444 638">Unrecommended</th> </tr> </thead> <tbody> <tr> <td data-bbox="758 638 1093 862">  </td> <td data-bbox="1093 638 1444 862">  </td> </tr> </tbody> </table> </div> </div> <p>(2) Example of a board cropping machine            An outline of a printed circuit board cropping machine is shown below. The top and bottom blades are aligned with one another along the lines with the V-grooves on printed circuit board when cropping the board.            Unrecommended example: Misalignment of blade position between top and bottom, right and left, or front and rear blades may cause a crack in the capacitor.</p> <div style="display: flex; justify-content: space-around;"> <div data-bbox="550 1176 965 1444"> <p>Outline of machine</p>  </div> <div data-bbox="965 1176 1412 1444"> <p>Principle of operation</p>  </div> </div> <div style="text-align: center; margin: 10px 0;"> <p>Cross-section diagram</p>  </div> <table border="1" style="width: 100%; text-align: center;"> <thead> <tr> <th data-bbox="638 1668 821 1747" rowspan="2">Recommended</th> <th colspan="3" data-bbox="821 1668 1348 1713">Unrecommended</th> </tr> <tr> <th data-bbox="821 1713 997 1792">Top-bottom misalignment</th> <th data-bbox="997 1713 1173 1792">Left-right misalignment</th> <th data-bbox="1173 1713 1348 1792">Front-rear misalignment</th> </tr> </thead> <tbody> <tr> <td data-bbox="638 1792 821 2094">  </td> <td data-bbox="821 1792 997 2094">  </td> <td data-bbox="997 1792 1173 2094">  </td> <td data-bbox="1173 1792 1348 2094">  </td> </tr> </tbody> </table>	Recommended	Unrecommended			Recommended	Unrecommended			Top-bottom misalignment	Left-right misalignment	Front-rear misalignment				
Recommended	Unrecommended																
																	
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	Top-bottom misalignment	Left-right misalignment	Front-rear misalignment														
																	

No.	Process	Condition						
8	Handling after chip mounted  Caution	<p data-bbox="475 190 1455 331">3) When functional check of the P.C.board is performed, check pin pressure tends to be adjusted higher for fear of loose contact. But if the pressure is excessive and bend the P.C.board, it may crack the chip capacitors or peel the terminations off. Please adjust the check pins not to bend the P.C.board.</p> <table border="1" data-bbox="475 385 1433 683"> <thead> <tr> <th data-bbox="475 385 616 448">Item</th> <th data-bbox="616 385 1034 448">Not recommended</th> <th data-bbox="1034 385 1433 448">Recommended</th> </tr> </thead> <tbody> <tr> <td data-bbox="475 448 616 683">Board bending</td> <td data-bbox="616 448 1034 683">  </td> <td data-bbox="1034 448 1433 683">  </td> </tr> </tbody> </table>	Item	Not recommended	Recommended	Board bending		
Item	Not recommended	Recommended						
Board bending								
9	Handling of loose chip capacitors	<p data-bbox="475 739 1455 846">1) If dropped the chip capacitors may crack. Once dropped do not use it. Especially, the large case sized chip capacitors are tendency to have cracks easily, so please handle with care.</p>  <p data-bbox="475 1079 1455 1153">2) Piling the P.C.board after mounting for storage or handling, the corner of the P.C. board may hit the chip capacitors of another board to cause crack.</p> 						
10	Capacitance aging	<p data-bbox="475 1422 1455 1512">The capacitors (Class 2) have aging in the capacitance. They may not be used in precision time constant circuit. In case of the time constant circuit, the evaluation should be done well.</p>						
11	Estimated life and estimated failure rate of capacitors	<p data-bbox="475 1556 1455 1758">As per the estimated life and the estimated failure rate depend on the temperature and the voltage. This can be calculated by the equation described in JEITA RCR-2335C Annex F (Informative) Calculation of the estimated lifetime and the estimated failure rate ( Voltage acceleration coefficient : 3 multiplication rule, Temperature acceleration coefficient : 10°C rule)            The failure rate can be decreased by reducing the temperature and the voltage but they will not be guaranteed.</p>						

No.	Process	Condition
12	Caution during operation of equipment	<p>1) A capacitor shall not be touched directly with bare hands during operation in order to avoid electric shock. Electric energy held by the capacitor may be discharged through the human body when touched with a bare hand. Even when the equipment is off, a capacitor may stay charged. The capacitor should be handled after being completely discharged using a resistor.</p> <p>2) The terminals of a capacitor shall not be short-circuited by any accidental contact with a conductive object. A capacitor shall not be exposed to a conductive liquid such as an acid or alkali solution. A conductive object or liquid, such as acid and alkali, between the terminals may lead to the breakdown of a capacitor due to short circuit</p> <p>3) Confirm that the environment to which the equipment will be exposed during transportation and operation meets the specified conditions. Do not to use the equipment in the following environments.</p> <p>(1) Environment where a capacitor is splattered with water or oil  (2) Environment where a capacitor is exposed to direct sunlight  (3) Environment where a capacitor is exposed to Ozone, ultraviolet rays or radiation  (4) Environment where a capacitor exposed to corrosive gas(e.g. hydrogen sulfide, sulfur dioxide, chlorine. ammonia gas etc.)  (5) Environment where a capacitor exposed to vibration or mechanical shock exceeding the specified limits.  (6) Atmosphere change with causes condensation</p>
13	Others  Caution	<p>The product listed in this specification is intended for use in automotive applications under-normal operation and usage conditions.</p> <p>The product is not designed or warranted to meet the requirements of application listed below, whose performance and/or quality requires a more stringent level of safety or reliability, or whose failure, malfunction or defect could cause serious damage to society, person or property. Please understand that we are not responsible for any damage or liability caused by use of the products in any of the applications below or for any other use exceeding the range or conditions set forth in this specification sheet. If you intend to use the products in the applications listed below or if you have special requirements exceeding the range or conditions set forth in this specification, please contact us.</p> <p>(1) Aerospace/Aviation equipment  (2) Transportation equipment (electric trains, ships etc.)  (3) Medical equipment (Excepting Pharmaceutical Affairs Law classification Class1, 2)  (4) Power-generation control equipment  (5) Atomic energy-related equipment  (6) Seabed equipment  (7) Transportation control equipment  (8) Public information-processing equipment  (9) Military equipment  (10) Electric heating apparatus, burning equipment  (11) Disaster prevention/crime prevention equipment  (12) Safety equipment  (13) Other applications that are not considered general-purpose applications</p> <p>When designing your equipment even for general-purpose applications, you are kindly requested to take into consideration securing protection circuit/device or providing backup circuits in your equipment.  In addition, although the product listed in this specification is intended for use in automotive applications as described above, it is not prohibited to use for general electronic equipment, whose performance and/or quality doesn't require a more stringent level of safety or reliability, or whose failure, malfunction or defect could not cause serious damage to society, person or property.  Therefore, the description of this caution will be applied, when the product is used in general electronic equipment under a normal operation and usage conditions.</p>

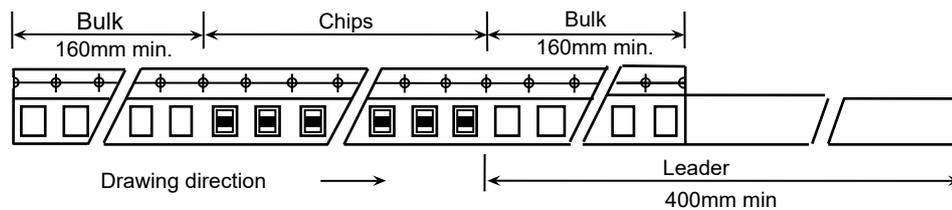
## 14. TAPE PACKAGING SPECIFICATION

### 1. CONSTRUCTION AND DIMENSION OF TAPING

#### 1-1. Dimensions of carrier tape

Dimensions of plastic tape shall be according to Appendix 3, 4.

#### 1-2. Bulk part and leader of taping

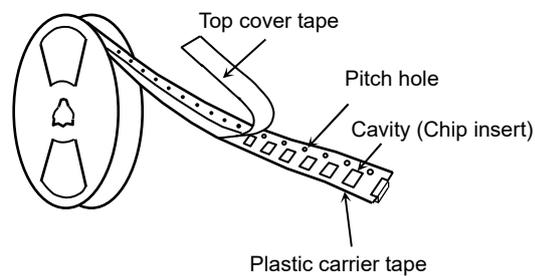


#### 1-3. Dimensions of reel

Dimensions of  $\varnothing 178$  reel shall be according to Appendix 5, 6.

Dimensions of  $\varnothing 330$  reel shall be according to Appendix 7, 8.

#### 1-4. Structure of taping



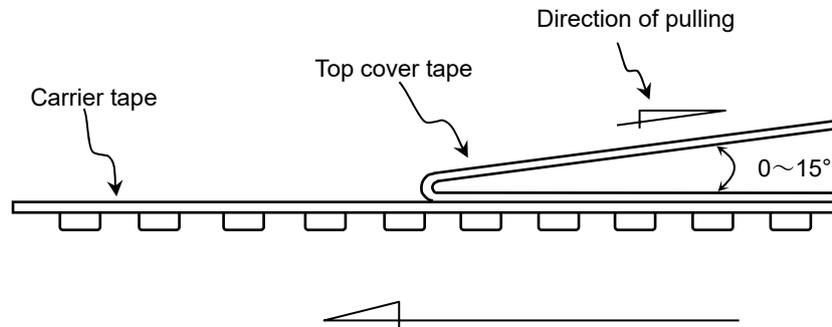
### 2. CHIP QUANTITY

Please refer to the table A in the end of the specification.

### 3. PERFORMANCE SPECIFICATIONS

#### 3-1. Fixing peeling strength (top cover tape)

$0.05\text{N} < \text{Peeling strength} < 0.7\text{N}$



3-2. Carrier tape shall be flexible enough to be wound around a minimum radius of 30mm with components in tape.

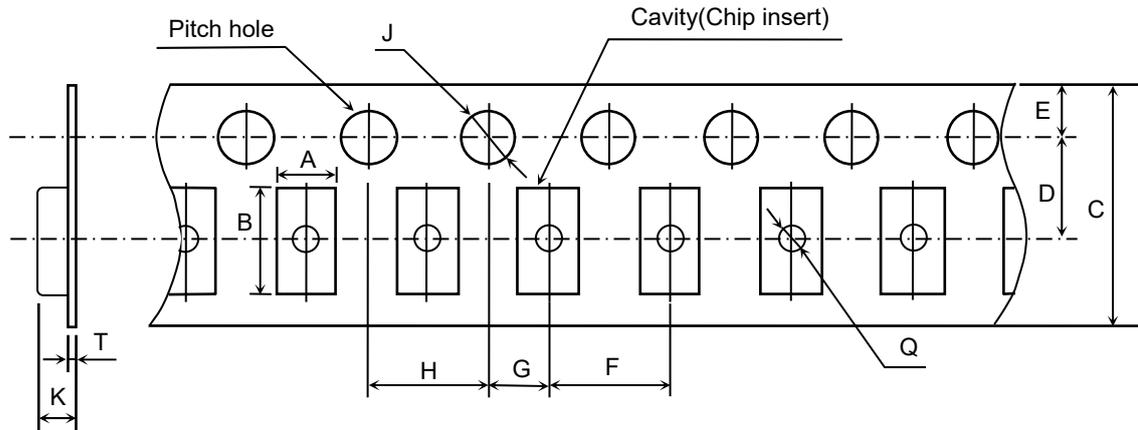
3-3. The missing of components shall be less than 0.1%

3-4. Components shall not stick to fixing tape.

3-5. When removing the cover tape, there shall not be difficulties by unfitting clearance gap, burrs and crushes of cavities. Also the sprocket holes shall not be covered by absorbing dust into the suction nozzle.

## Appendix 3

### Plastic Tape



(Unit : mm)

Symbol Type	A	B	C	D	E	F
CGA6 (CC1210)	( 2.90 )	( 3.60 )	8.00 ± 0.30 *12.0 ± 0.30	3.50 ± 0.05 *5.50 ± 0.05	1.75 ± 0.10	4.00 ± 0.10
Symbol Type	G	H	J	K	T	Q
CGA6 (CC1210)	2.00 ± 0.05	4.00 ± 0.10	∅ 1.5 <sup>+0.10</sup> <sub>0</sub>	3.20 max.	0.60 max.	∅ 0.50 min.

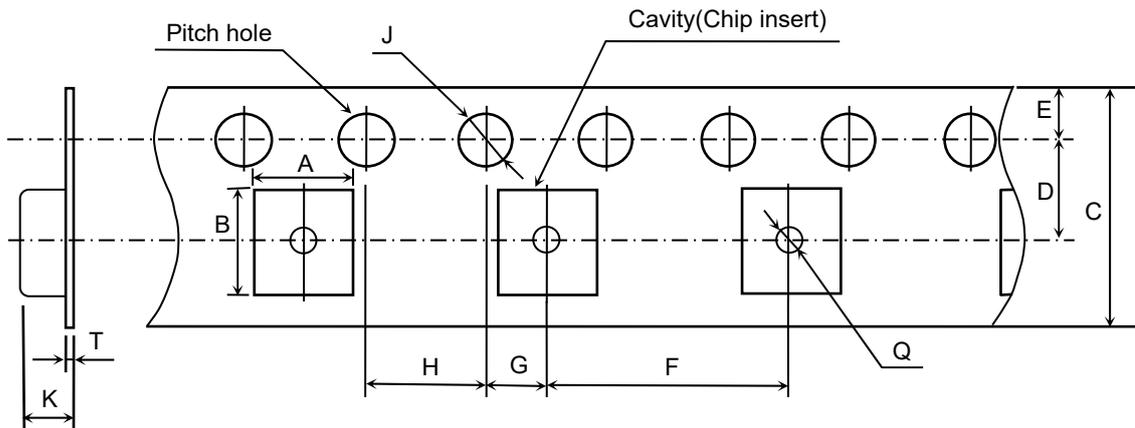
( ) Reference value.

Exceptionally no hole in the cavity is applied. Please inquire if hole in cavity is mandatory.

\* Applied to thickness, 2.5mm products.

## Appendix 4

### Plastic Tape



(Unit : mm)

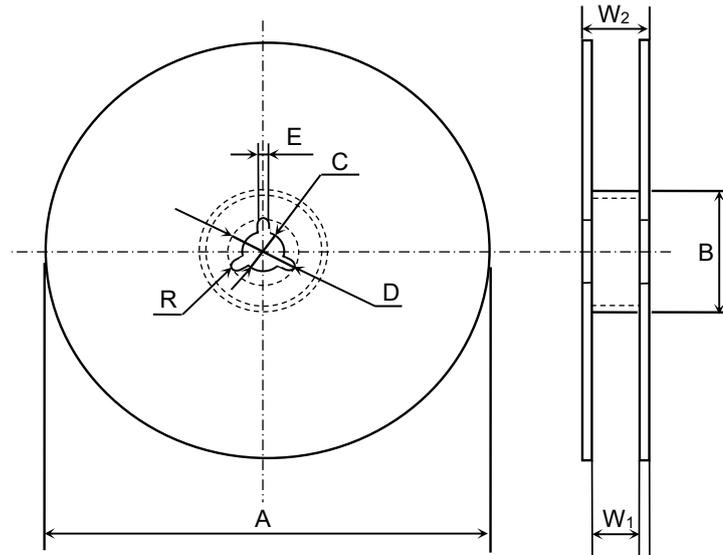
Symbol Type	A	B	C	D	E	F
CGA7 (CC1808)	( 2.50 )	( 5.10 )	12.0 ± 0.30	5.50 ± 0.05	1.75 ± 0.10	8.00 ± 0.10
CGA8 (CC1812)	( 3.60 )	( 5.20 )				
CGA9 (CC2220)	( 5.40 )	( 6.10 )				
Symbol Type	G	H	J	K	T	Q
CGA7 (CC1808)	2.00 ± 0.05	4.00 ± 0.10	∅ 1.5 <sup>+0.10</sup> <sub>0</sub>	6.50 max.	0.60 max.	∅ 1.50 min.
CGA8 (CC1812)						
CGA9 (CC2220)						

( ) Reference value.

## Appendix 5

Dimensions of reel (Material : Polystyrene)

CGA6



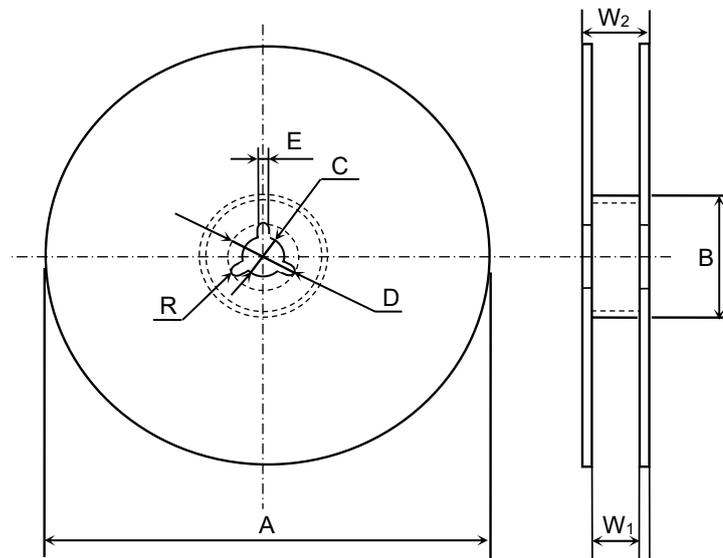
(Unit : mm)

Symbol	A	B	C	D	E	W <sub>1</sub>
Dimension	∅178 ± 2.0	∅60 ± 2.0	∅13 ± 0.5	∅21 ± 0.8	2.0 ± 0.5	9.0 ± 0.3
Symbol	W <sub>2</sub>	R				
Dimension	13.0 ± 1.4	1.0				

## Appendix 6

Dimensions of reel (Material : Polystyrene)

CGA6(2.5mm thickness products), CGA7, CGA8, CGA9



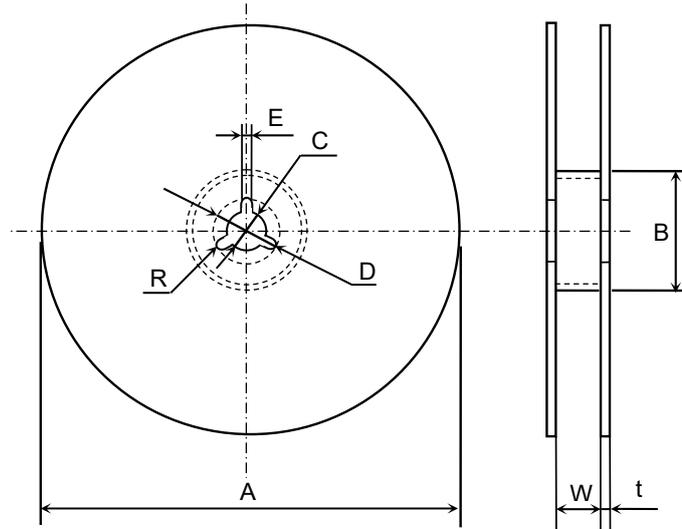
(Unit : mm)

Symbol	A	B	C	D	E	W <sub>1</sub>
Dimension	∅178 ± 2.0	∅60 ± 2.0	∅13 ± 0.5	∅21 ± 0.8	2.0 ± 0.5	13.0 ± 0.3
Symbol	W <sub>2</sub>	R				
Dimension	17.0 ± 1.4	1.0				

## Appendix 7

Dimensions of reel (Material : Polystyrene)

CGA6



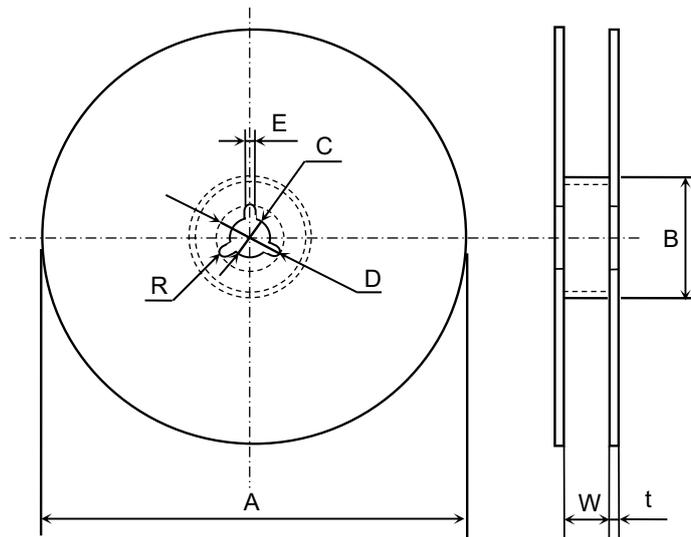
(Unit : mm)

Symbol	A	B	C	D	E	W
Dimension	Ø382 max. (Nominal Ø330)	Ø50 min.	Ø13 ± 0.5	Ø21 ± 0.8	2.0 ± 0.5	10.0 ± 1.5
Symbol	t	R				
Dimension	2.0 ± 0.5	1.0				

## Appendix 8

Dimensions of reel (Material : Polystyrene)

CGA6(2.5mm thickness products), CGA7, CGA8, CGA9



(Unit : mm)

Symbol	A	B	C	D	E	W
Dimension	Ø382 max. (Nominal Ø330)	Ø50 min.	Ø13 ± 0.5	Ø21 ± 0.8	2.0 ± 0.5	14.0 ± 1.5
Symbol	t	R				
Dimension	2.0 ± 0.5	1.0				

15.Table A (TDK products line up)

No	Your Part No.	TDK product	Dimensions			Q (min.)	tanδ (max.)	Temp. Characteristics of Cap.		Temp cycle	Moisture Resistance (Steady state)	Moisture Resistance	Life		Tape packaging materials	Qty. per 1 reel	
			L (mm)	W (mm)	T (mm)			Measuring frequency	Measuring voltage				ΔC/C	ΔC/C		ΔC/C	Test voltage
1		CGA6M1C0G3A102J	3.20±0.40	2.50±0.30	2.00±0.20	1,000		1MHz	0.5~5Vrms	±2.5%	±5.0%	±7.5%	±3.0%	1.0 x R.V.	Plastic	1,000	5,000
2		CGA6M1C0G3A152J	3.20±0.40	2.50±0.30	2.00±0.20	1,000		1kHz	0.5~5Vrms	±2.5%	±5.0%	±7.5%	±3.0%	1.0 x R.V.	Plastic	1,000	5,000
3		CGA6M1C0G3A222J	3.20±0.40	2.50±0.30	2.00±0.20	1,000		1kHz	0.5~5Vrms	±2.5%	±5.0%	±7.5%	±3.0%	1.0 x R.V.	Plastic	1,000	5,000
4		CGA6M1C0G3A332J	3.20±0.40	2.50±0.30	2.00±0.20	1,000		1kHz	0.5~5Vrms	±2.5%	±5.0%	±7.5%	±3.0%	1.0 x R.V.	Plastic	1,000	5,000
5		CGA6M1C0G3A472J	3.20±0.40	2.50±0.30	2.00±0.20	1,000		1kHz	0.5~5Vrms	±2.5%	±5.0%	±7.5%	±3.0%	1.0 x R.V.	Plastic	1,000	5,000
6		CGA6M1C0G3A682J	3.20±0.40	2.50±0.30	2.00±0.20	1,000		1kHz	0.5~5Vrms	±2.5%	±5.0%	±7.5%	±3.0%	1.0 x R.V.	Plastic	1,000	5,000
7		CGA6P1C0G3A103J	3.20±0.40	2.50±0.30	2.50±0.30	1,000		1kHz	0.5~5Vrms	±2.5%	±5.0%	±7.5%	±3.0%	1.0 x R.V.	Plastic	1,000	5,000
8		CGA6P1C0G3A153J	3.20±0.40	2.50±0.30	2.50±0.30	1,000		1kHz	0.5~5Vrms	±2.5%	±5.0%	±7.5%	±3.0%	1.0 x R.V.	Plastic	1,000	5,000
9		CGA6P1C0G3A223J	3.20±0.40	2.50±0.30	2.50±0.30	1,000		1kHz	0.5~5Vrms	±2.5%	±5.0%	±7.5%	±3.0%	1.0 x R.V.	Plastic	1,000	5,000
10		CGA7F1C0G3F100F	4.50±0.40	2.00±0.20	0.85±0.15	600		1MHz	0.5~5Vrms	±2.5%	±5.0%	±7.5%	±3.0%	1.0 x R.V.	Plastic	1,000	5,000
11		CGA7G1C0G3F150K	4.50±0.40	2.00±0.20	1.10±0.20	700		1MHz	0.5~5Vrms	±2.5%	±5.0%	±7.5%	±3.0%	1.0 x R.V.	Plastic	1,000	5,000
12		CGA7G1C0G3F220K	4.50±0.40	2.00±0.20	1.10±0.20	840		1MHz	0.5~5Vrms	±2.5%	±5.0%	±7.5%	±3.0%	1.0 x R.V.	Plastic	1,000	5,000
13		CGA7L1C0G3F330K	4.50±0.40	2.00±0.20	1.60±0.20	1,000		1MHz	0.5~5Vrms	±2.5%	±5.0%	±7.5%	±3.0%	1.0 x R.V.	Plastic	1,000	3,000
14		CGA7L1C0G3F470K	4.50±0.40	2.00±0.20	1.60±0.20	1,000		1MHz	0.5~5Vrms	±2.5%	±5.0%	±7.5%	±3.0%	1.0 x R.V.	Plastic	1,000	3,000
15		CGA7M1C0G3F680K	4.50±0.40	2.00±0.20	2.00±0.20	1,000		1MHz	0.5~5Vrms	±2.5%	±5.0%	±7.5%	±3.0%	1.0 x R.V.	Plastic	1,000	3,000
16		CGA7M1C0G3F101K	4.50±0.40	2.00±0.20	2.00±0.20	1,000		1MHz	0.5~5Vrms	±2.5%	±5.0%	±7.5%	±3.0%	1.0 x R.V.	Plastic	1,000	3,000
17		CGA7K1X7R3D471K	4.50±0.40	2.00±0.20	1.30±0.20		0.03	1kHz	1.0Vrms	±7.5%	±12.5%	±12.5%	±15%	1.0 x R.V.	Plastic	1,000	5,000
18		CGA7K1X7R3D102K	4.50±0.40	2.00±0.20	1.30±0.20		0.03	1kHz	1.0Vrms	±7.5%	±12.5%	±12.5%	±15%	1.0 x R.V.	Plastic	1,000	5,000
19		CGA7K1X7R3A471K	4.50±0.40	2.00±0.20	1.30±0.20		0.03	1kHz	1.0Vrms	±7.5%	±12.5%	±12.5%	±15%	1.0 x R.V.	Plastic	1,000	5,000
20		CGA7K1X7R3A102K	4.50±0.40	2.00±0.20	1.30±0.20		0.03	1kHz	1.0Vrms	±7.5%	±12.5%	±12.5%	±15%	1.0 x R.V.	Plastic	1,000	5,000
21		CGA8L1C0G3F101K	4.50±0.40	3.20±0.40	1.60±0.20	1,000		1MHz	0.5~5Vrms	±2.5%	±5.0%	±7.5%	±3.0%	1.0 x R.V.	Plastic	1,000	3,000
22		CGA8L1C0G3F151K	4.50±0.40	3.20±0.40	1.60±0.20	1,000		1MHz	0.5~5Vrms	±2.5%	±5.0%	±7.5%	±3.0%	1.0 x R.V.	Plastic	1,000	3,000
23		CGA8M1C0G3F221K	4.50±0.40	3.20±0.40	2.00±0.20	1,000		1MHz	0.5~5Vrms	±2.5%	±5.0%	±7.5%	±3.0%	1.0 x R.V.	Plastic	1,000	3,000
24		CGA8P1C0G3F331K	4.50±0.40	3.20±0.40	2.50±0.30	1,000		1MHz	0.5~5Vrms	±2.5%	±5.0%	±7.5%	±3.0%	1.0 x R.V.	Plastic	500	3,000
25		CGA8K1X7R3D222K	4.50±0.40	3.20±0.40	1.30±0.20		0.03	1kHz	1.0Vrms	±7.5%	±12.5%	±12.5%	±15%	1.0 x R.V.	Plastic	1,000	5,000
26		CGA8L1X7R3A472K	4.50±0.40	3.20±0.40	1.60±0.20		0.03	1kHz	1.0Vrms	±7.5%	±12.5%	±12.5%	±15%	1.0 x R.V.	Plastic	1,000	3,000
27		CGA8M1X7R3A103K	4.50±0.40	3.20±0.40	2.00±0.20		0.03	1kHz	1.0Vrms	±7.5%	±12.5%	±12.5%	±15%	1.0 x R.V.	Plastic	1,000	3,000
28		CGA9Q1C0G3A103J	5.70±0.40	5.00±0.40	2.80±0.30	1,000		1kHz	0.5~5Vrms	±2.5%	±5.0%	±7.5%	±3.0%	1.0 x R.V.	Plastic	500	2,000
29		CGA9Q1C0G3A153J	5.70±0.40	5.00±0.40	2.80±0.30	1,000		1kHz	0.5~5Vrms	±2.5%	±5.0%	±7.5%	±3.0%	1.0 x R.V.	Plastic	500	2,000
30		CGA9Q1C0G3A223J	5.70±0.40	5.00±0.40	2.80±0.30	1,000		1kHz	0.5~5Vrms	±2.5%	±5.0%	±7.5%	±3.0%	1.0 x R.V.	Plastic	500	2,000
31		CGA9Q1C0G3A333J	5.70±0.40	5.00±0.40	2.80±0.30	1,000		1kHz	0.5~5Vrms	±2.5%	±5.0%	±7.5%	±3.0%	1.0 x R.V.	Plastic	500	2,000

M(±20%) is also available to support for X7R.