

DATA SHEET 数据表

SUNGMUN CODE: _____ **TDR-10S**
代码

DESCRIPTION : _____ **ROTARY DIP SWITCH**
描述

CUSTOMER APPROVAL
客户确认

PART NO. : _____
料号

SIGNATURES : _____
签章

SHENZHEN ZIGENG TECHNOLOGY CO. , LTD

ADDRES D BUILDING 3TH FLOOR,ZIGENG RODA NO.49,KENGZI STREETS,
PINGSHAN NEW DISTRICT,SHENZHEN,GUANGDONG PROVINCE,CHINA

TEL +86 755-8451 7080

FAX +86 755-2782 3630

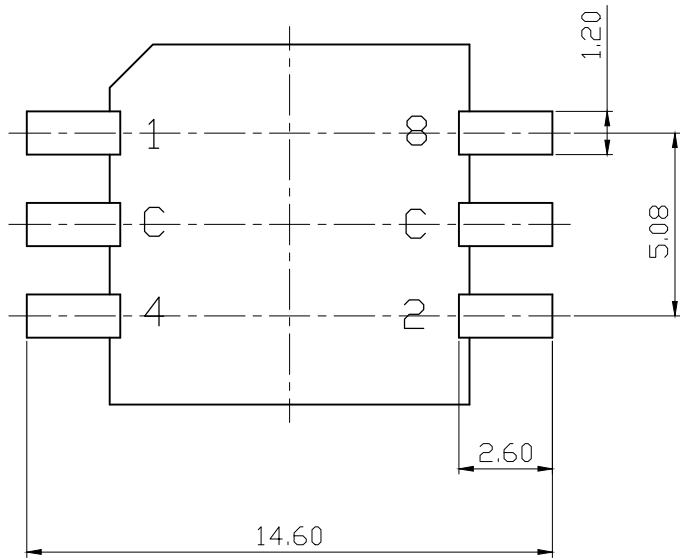
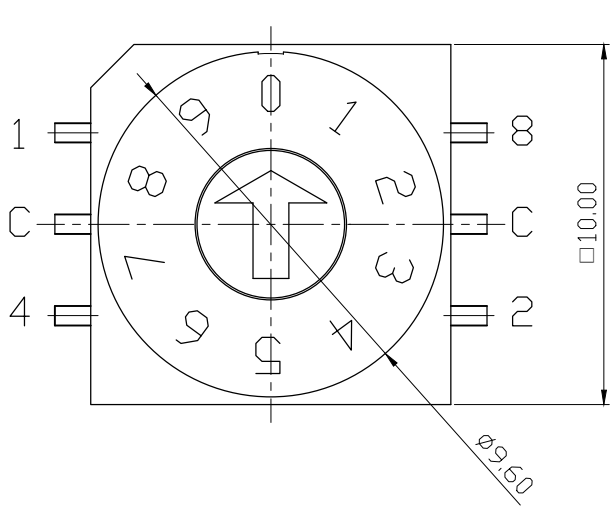
E-MAIL SUNGMUN@SUNGMUN.CN

WEBSITE WWW.SUNGMUN.CN



WWW.SUNGMUN.CN
ELECTRONICS

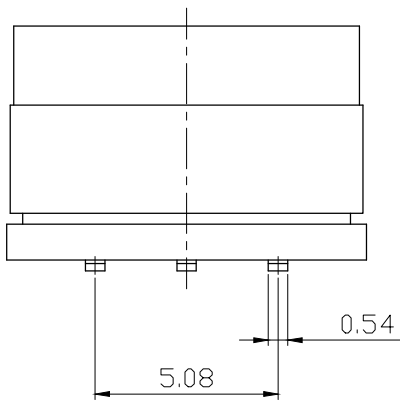
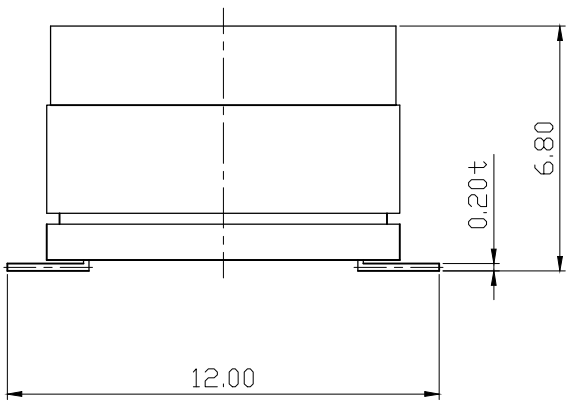
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P.C.B DIMENSION (TOP VIEW)

SPECIFICATION

- Rating : 150mA, 42V DC (Switching)
200mA, 42V DC (None-Switching)
- Contact Resistance : 80mΩ Max
- Insulation Resistance : 100MΩ Min
- Operating Force : 700gf Max
- Life cycle : 10,000 steps
- Sealing : IP67



		Real Code				
10 P o s i t i o n		C	1	2	4	8
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	1	●	●			
	2	●		●		
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	F	●	●	●	●	●

APPD	CHKD	D'SGD	TITLE. ROTARY DIP SWITCH			
K.L LEE	J.P ROH	Y.N JEON 2018.10.18	MODEL NO. TDR-10S		REV	02
			SUNGmun ELECTRONICS CO., LTD.			

1. Description:

This specification describes "10X10 size of Rotary Dip Switches" which are S, T, F and Q series.

1-1 Operating / Storage Temperature Range : -40°C ~ +85°C

2. Rating:

2-1 None-Switching : 200 mA, DC 42V

2-2 Switching : 150 mA, DC 42V

3. Type of Actuation : Rotating

4. Electrical Characteristics

ITEM	DESCRIPTION	TEST CONDITIONS	REQUIREMENTS
4-1	Visual Examination	By visual examination check without any out pressure & testing.	There shall be no defects that affect the serviceability of the product.
4-2	Contact Resistance	① To be measured between the two terminals associated with each switch pole. ② Measurements shall be made with a 1kHz shall current contact resistance meter.	80mΩ max.
4-3	Insulation Resistance	250V DC, 1minute ±5seconds	100 MΩ min.
4-4	Dielectric withstanding Voltage	250V AC(50Hz or 60Hz)shall be applied between all the adjacent terminal and between the terminal and the frame for 1 minute.	There shall be no breakdown or flashover.

5. Mechanical Characteristics

ITEM	DESCRIPTION	TEST CONDITIONS	REQUIREMENTS
5-1	Operation Force	Operating direction shall be clockwise or counter clockwise direction	700gf·cm max
5-2	Operation Life	Measurements shall be made following the test set forth below: 1)150mA, 24V DC resistive load 2)Rate of operation: 15~20 cycles/ minute 3)Step of operation: 10,000 steps	1)As shown in item 4-3, 4-4 2)Contact Resistance: 200mΩ max

6. Environmental Characteristics

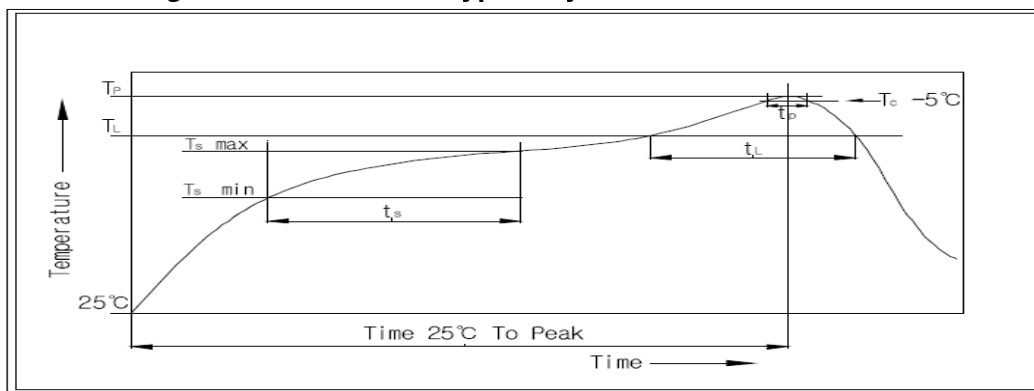
ITEM	DESCRIPTION	TEST CONDITIONS	REQUIREMENTS
6-1	Resistance Low Temperature	Following the test set forth below the sample shall be left in normal temperature and humidity conditions for an hour before measurements are made: 1)Temperature: -40°C ±3°C 2)Time: 96 hours	1)As shown in item 4-3, 4-4, 5-1 2)Contact Resistance: 200mΩ max
6-2	Resistance High Temperature	Following the test set forth below the sample shall be left in normal temperature and humidity conditions for an hour before measurements are made: 1)Temperature: 85°C ±2°C 2)Time: 96 hours	1)As shown in item 4-3, 4-4, 5-1 2)Contact Resistance: 200mΩ max
6-3	Resistance Humidity	Following the test set forth below the sample shall be left in normal temperature and humidity conditions for an hour before measurements are made: 1)Temperature: 40°C ±2°C 2)Relative humidity: 90~95% 3)Time: 96 hours	1)As shown in item 4-4, 5-1 2)Contact Resistance: 200mΩ max 3)Insulation Resistance: 10 MΩ min

7. This item is "RoHS" Compliant

8. Manual Soldering : Max 350°C, 3 sec.

9. Wave Soldering : Max 280°C, 5 sec.

10. Reflow Soldering Conditions: (SMD type only)



10-1 Condition for Soldering

Profile Feature	Pb-Free Assembly
Average Ramp-UP Rate(Ts max to TP)	3°C/second max
Preheat - Temperature Min(Ts min) - Temperature Max(Ts max) - Time (ts min to ts max)	150°C 200°C 60-180seconds
Time maintained above: - Temperature (TL) - Time (tL)	217°C 60-150seconds
Peak/Classification Temperature(TP)	260°C +0°C/ -5°C
Time within 5°C of actual Peak Temperature(TP)	5~10 seconds
Ramp-Down Rate	6°C/sec max
Time 25°C to Peak Temperature	8 minutes max