



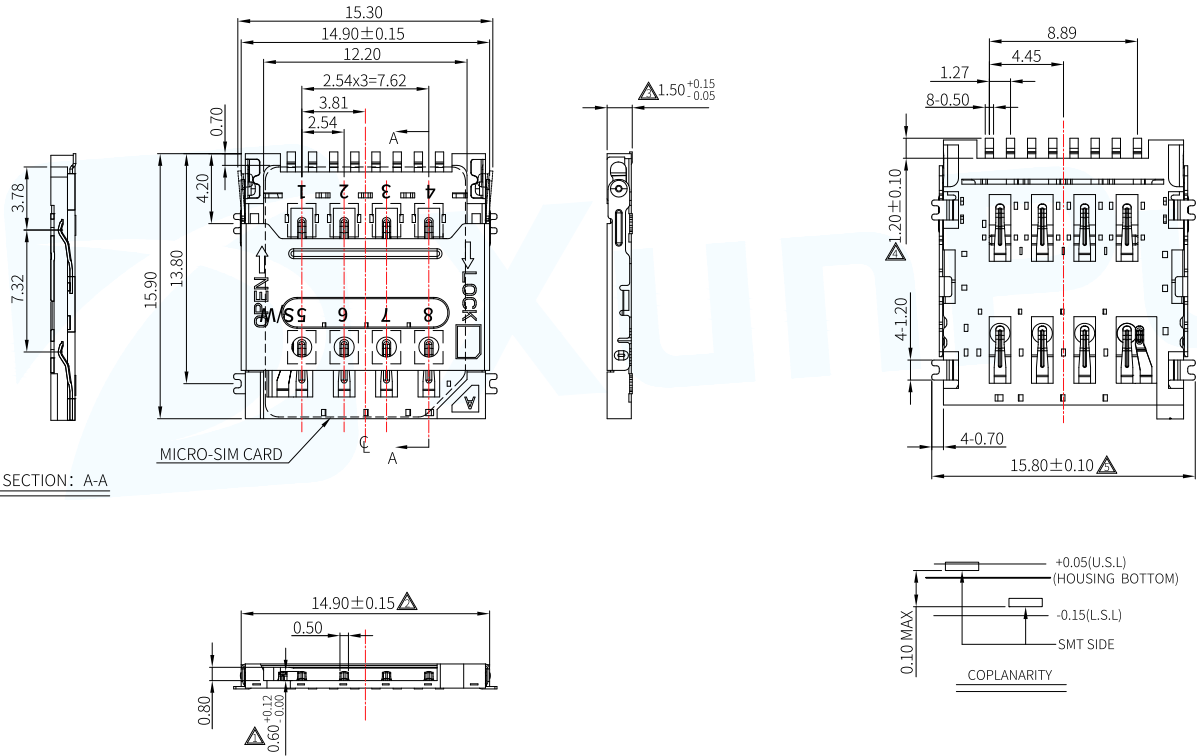
SMC-220-ARP9
W15.90xD14.90xH1.50

PIN 数(Number of contacts) : 9PIN	耐电压(Withstand voltage) : 500V AC for 1 min
操作方式(Operation mode): 翻盖式/HINGE	操作寿命(Operation life): 5,000 Cycles Min
温度范围(Operating temp): -40°C TO +80°C	焊接温度(Welding temperature): 260±5° 5s
额定负荷(Rated load): 0.5A PER PIN.	焊接方式(Welding mode): 贴片式/SMT
接触电阻(Contact resistance): 100mΩ max.	包装方式(Packaging method): 卷带/Tape & Reel (TR)
绝缘电阻(Insulation resistance): 1000MΩ min.	最小包装(Minimum packing): 1,300/PCS

外形尺寸(UNIT:MM) / Size Chart

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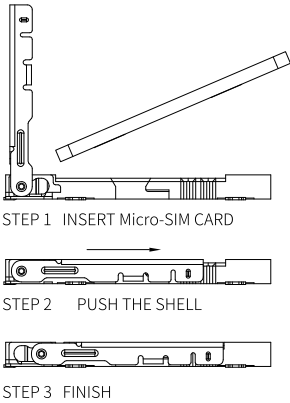
更多资料请参考技术选型档！



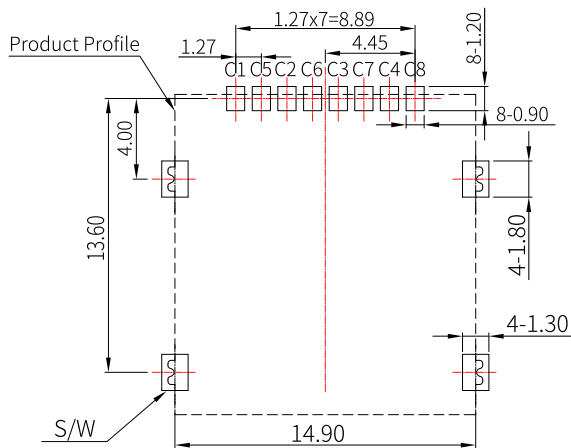
ITEM	PART NAME	Q'TY	MATERIAL	DESCRIPTION
1	Shell	1	SUS304-H,T=0.12	AU/Ni PLATING
2	Base Insulator	1	LCP+GF30%	BLACK
3	Terminal	8	C5210-EH,T=0.12	Au 5u" PLATING

NOTES

- 1.MATERIAL:
 - 1-1.HOUSING: THERMOPLASTIC,UL 94-V0
 - 1-2.TERMINAL: PHOSPHOR BRONZE,T=0.15
 - 1-3.SHELL: STAINLESS STEEL,T=0.15
- 2.FINISHED:
 - 2-1.TERMINAL: Ni PLATED UNDER,Au PLATED ON CONTACT AREA,G/F PLATED ON SOLDERTAIL
 - 2-2.SHELL: Ni PLATED UNDER,G/F PLATED ON SOLDERTAIL



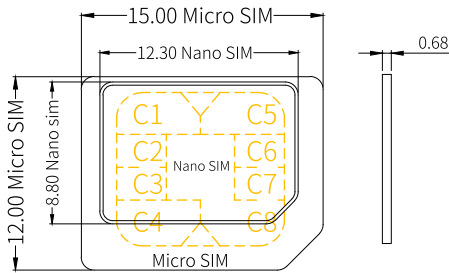
MICRO SIM



RECOMMENDED PCB LAYOUT
 GENERAL TOLERANCE ±0.05

WIHDRAWAL CARD	INSERT CARD
GROUND PIN  Switch Pin (S/W)	GROUND PIN  Switch Pin (S/W)

NORMALLY OPEN IN THE CONNECTOR
 WHEN THE CARD INSERT , THE SWITCH IS CLOSE



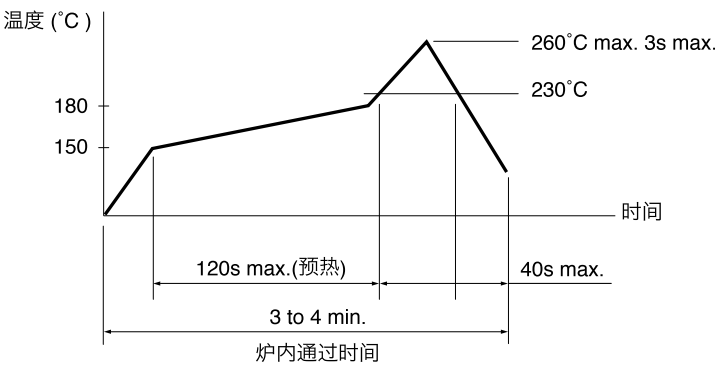
引脚定义/Pin Definition

SIM PIN ASSIGNMENT			
PIN#	NAME	TYPE	DESCRIPTION
C1	供电电压	1	VCC
C2	重置	1	RST
C3	时钟	1	CLK
C4	保留项	1	Reserved
C5	接地	1	GND
C6	程序电压	1	VPP
C7	输入输出	1	I/O
C8	保留项	1	Reserved
SW	检测开关	1	Card Detect Switch

焊接条件 / Welding conditions

回流焊/Reflow soldering

适用表面贴装型产品/Applicable to surface mount products
 温度分布/Temperature distribution



手焊式/Hand welding

项目/Project	条件/condition
焊接温度 Welding temperature	350°C max.
持续焊接时间 Continuous welding time	3s max.
焊剂斗容量 Flux bucket capacity	60W max.

浸焊式/Immersion soldering

项目/Project	条件/condition
助焊剂附着量 Flux adhesion	不附着于零部件贴装面的程度 Not attached to the mounting surface of components
预热温度 Preheating temperature	印刷电路板焊接面的周围温度 100°C max. The temperature around the welding surface of PCB is 100 °C max
预热温度时间 Preheat temperature time	60s max.
焊接温度 welding temperature	260°C max.
焊接浸渍时间 Welding immersion time	5s max.
焊接次数 Welding times	2 times max.

注:

1. 加热方式:以远红外线上下加热方式。
2. 温度测量:用Φ0.1~0.2 的 CA(K)或 CC(T)测量位置在焊接连接部(锡/铜箔面)。
3. 固定方式:采用耐热胶带。