



USB-212-BCW  
W18.80xD12.00xH4.50

PIN数(Number of contacts) : 4PIN

插座类型(Socket type) : 2.0 USB

插座类别(Socket category): 公头/Male head

操作方式(Operation mode): 卧式/Horizontal

温度范围(Operating temp): -20°C TO +70°C

操作寿命(Operation life): 5,000 Cycles Min

额定负荷(Rated load): DC 30V 1.5A

焊接方式(Welding mode): 前插后贴/SMT

接触电阻(Contact resistance):  $\leq 50\text{m}\Omega$ 

包装方式(Packaging method): 吸塑盘/Tray

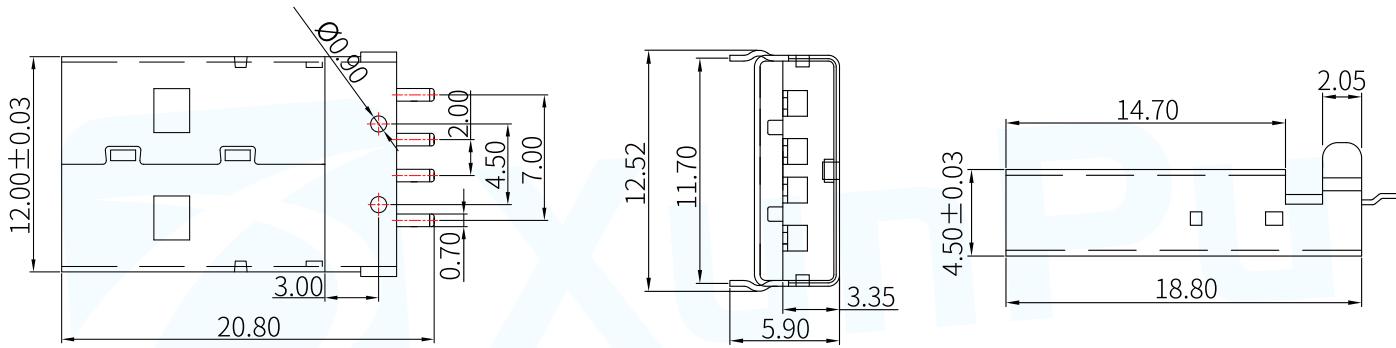
绝缘电阻(Insulation resistance):  $\geq 1000\text{M}\Omega$ 

最小包装(Minimum packing): 1,000/PCS

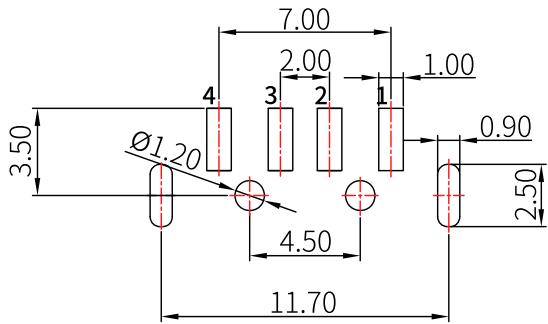
## 外形尺寸(UNIT:MM) / Size Chart

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更多资料请参考技术选型档!



## 线路板安装(UNIT:MM) / Mounting Dimensions



P.C.B LAYOUT(copper-side view)

## ● 引脚定义/Pin Definition

| PIN | Signal Name | Describe              |
|-----|-------------|-----------------------|
| 1   | VBUS        | +5V                   |
| 2   | D-          | Negative Data Channel |
| 3   | D+          | Positive Data Channel |
| 4   | GND         | Ground                |

# 焊接条件 / Welding conditions

## 回流焊/Reflow soldering

适用表面贴装型产品/Applicable to surface mount products

温度分布/Temperature distribution



### 注:

1. 加热方式:以远红外线上下加热方式。
2. 温度测量:用Φ0.1~0.2的 CA(K)或 CC(T) 测量位置在焊接连接部(锡/铜箔面)。
3. 固定方式:采用耐热胶带。

## 手焊式/Hand welding

| 项目/Project                        | 条件/condition |
|-----------------------------------|--------------|
| 焊接温度<br>Welding temperature       | 350°C max.   |
| 持续焊接时间<br>Continuous welding time | 3s max.      |
| 焊剂斗容量<br>Flux bucket capacity     | 60W max.     |

## 浸焊式/Immersion soldering

| 项目/Project                         | 条件/condition  |
|------------------------------------|---|
| 助焊剂附着量<br>Flux adhesion            | 不附着于零部件贴装面的程度<br>Not attached to the mounting surface of components                         |
| 预热温度<br>Preheating temperature     | 印刷电路板焊接面的周围温度 100°C max.<br>The temperature around the welding surface of PCB is 100 °C max |
| 预热温度时间<br>Preheat temperature time | 60s max.  |
| 焊接温度<br>welding temperature        | 260°C max.  |
| 焊接浸渍时间<br>Welding immersion time   | 5s max.   |
| 焊接次数<br>Welding times              | 2 times max.  |